

EG915N Series Hardware Design

LTE Standard Module Series

Version: 1.2

Date: 2023-09-25

Status: Released







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Safety Information

The following safety precautions must be observed during all phases of operation, such as usage, service or repair of any terminal or mobile incorporating the module. Manufacturers of the terminal should notify users and operating personnel of the following safety information by incorporating these guidelines into all manuals of the product. Otherwise, Quectel assumes no liability for customers' failure to comply with these precautions.

| | Full attention must be paid to driving at all times in order to reduce the risk of an accident. Using a mobile while driving (even with a handsfree kit) causes distraction and can lead to an accident. Please comply with laws and regulations restricting the use of wireless devices while driving. |
|-----|--|
| | Switch off the terminal or mobile before boarding an aircraft. The operation of wireless appliances in an aircraft is forbidden to prevent interference with communication systems. If there is an Airplane Mode, it should be enabled prior to boarding an aircraft. Please consult the airline staff for more restrictions on the use of wireless devices on an aircraft. |
| • | Wireless devices may cause interference on sensitive medical equipment, so please be aware of the restrictions on the use of wireless devices when in hospitals, clinics or other healthcare facilities. |
| SOS | Tterminals or mobiles operating over radio signal and cellular network cannot be guaranteed to connect in certain conditions, such as when the mobile bill is unpaid or the (U)SIM card is invalid. When emergency help is needed in such conditions, use emergency call if the device supports it. In order to make or receive a call, the terminal or mobile must be switched on in a service area with adequate cellular signal strength. In an emergency, the device with emergency call function cannot be used as the only contact method considering network connection cannot be guaranteed under all circumstances. |
| | The terminal or mobile contains a transceiver. When it is ON, it receives and transmits radio frequency signals. RF interference can occur if it is used close to TV sets, radios, computers or other electric equipment. |
| | In locations with explosive or potentially explosive atmospheres, obey all posted signs and turn off wireless devices such as mobile phone or other terminals. Areas |

signs and turn off wireless devices such as mobile phone or other terminals. Areas with explosive or potentially explosive atmospheres include fueling areas, below decks on boats, fuel or chemical transfer or storage facilities, and areas where the air contains chemicals or particles such as grain, dust or metal powders.

About the Document

Revision History

| Version | Date | Author | Description | |
|---------|------------|---|--|--|
| - | 2021-11-19 | Shihao HUANG/ Jeff SHEN | Creation of the document | |
| 1.0 | 2022-02-25 | Shihao HUANG/ Jeff SHEN | First official release | |
| 1.1 | 2022-10-14 | Shihao HUANG/ Evan ZOU/ Yule Deng | Added a new variant EG915N-LA and related information. Updated the weight of the module (Table 2). Added dual SIM single Standby function (Table 3 and Chapter 3.9). Updated the USB serial drivers (Table 3). Added the emergency call function (Table 3). Added the normal voltage in DC characteristics of PWRKEY and RESET_N (Table 7). Updated the reference design of power supply (Figure 8). Updated the reference design of microphone interface (Figure 22). Deleted the information on long frame mode and the PCM interface used as slave device in short frame mode (Chapter 3.13). Updated reference design of PCM and I2C applications (Figure 26). Updated the digital I/O characteristics (Chapter 6.3). Updated the power consumption of the module (Table 39). Updated the ramp-up slope, cool-down slope and the note (Chapter 8.2). | |

| | | | 1. Added a new variant: EG915N-EA, and related information. |
|-----|------------|---------------|---|
| | | | 2. Deleted SBAS of GNSS function (Tables 3 & 40). |
| | | | Updated the USB serial drivers for Android and Linux (Table 4). |
| | | | 4. Updated pins 76 and 77 from RESERVED to |
| | | | GRFC_1 and GRFC_2 respectively (Figure 2 & |
| | | Shihao HUANG/ | Table 6 & Chapter 4.1.2). |
| 1.2 | 2023-09-25 | Jeff SHEN/ | 5. Added two 0 Ω resistors (Figure 9). |
| 1.2 | 2023-09-25 | Yule DENG | 6. Added a 1 k Ω resistor (Figure 16). |
| | | Tule DLING | 7. Deleted RC circuit (Figure 26). |
| | | | Updated the direction of ESD protection component (Figure 27). |
| | | | 9. Updated GNSS performance (Table 41). |
| | | | 10. Updated VSWR of GNSS (Table 42). |
| | | | 11. Updated power consumption (Chapter 5.3). |
| | | | 12. Added the module's mounting direction (Chapte |
| | | | 7.3.3). |

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1 Introduction

This document defines the EG915N series module and describes its air interface and hardware interfaces which are connected with your applications.

This document can help you quickly understand module interface specifications, electrical and mechanical details, as well as other related information of the module. Associated with application notes and user guides, you can use the module to design and set up wireless applications easily.

1.1. Special Mark

Table 1: Special Mark

| Mark | Definition |
|------|---|
| * | Unless otherwise specified, when an asterisk (*) is used after a function, feature, interface, pin name, AT command, argument, and so on, it indicates that the function, feature, interface, pin, AT command, argument, and so on, is under development and currently not supported; and the asterisk (*) after a model indicates that the sample of the model is currently unavailable. |



2 Product Overview

The module is an SMD type module which is engineered to meet most of the requirements for M2M applications such as:

- Automation
- Metering
- Tracking system
- Smart safety
- Router
- Wireless POS
- Mobile computing device
- PDA phone
- Tablet PC

Table 2: Brief Introduction

| EG915N Series | |
|---------------|---|
| Packaging | LGA |
| Pins count | 126 |
| Dimensions | (23.6 ±0.2) mm × (19.9 ±0.2) mm × (2.4 ±0.2) mm |
| Weight | Approx. 2.46 g |

2.1. Frequency Bands and Functions

Table 3: Frequency Bands and Functions

| Mode and Function | EG915N-EU | EG915N-LA | EG915N-EA |
|-------------------|----------------------------------|------------------------------------|----------------------------------|
| LTE-FDD | B1/B3/B7/B8/B20 | B2/B3/B4/B5/B7/B8/B28/ B66 | B1/B3/B7/B8/B20/B28 |
| GSM | EGSM900/DCS1800 | GSM850/EGSM900/ DCS1800/PCS1900 | EGSM900/DCS1800 |
| GNSS (optional) | GPS/GLONASS/Galileo/ BDS/QZSS | GPS/GLONASS/Galileo/ BDS/QZSS | GPS/GLONASS/Galileo/ BDS/QZSS |

2.2. Key Features

The following table describes the detailed features of the module.

Table 4: Key Features

| Features | Details |
|--------------------|--|
| Power Supply | Supply voltage: 3.4–4.5 V |
| Fower Suppry | Typical supply voltage: 3.8 V |
| | • Class 4 (33 dBm ±2 dB) for GSM850 |
| | Class 4 (33 dBm ±2 dB) for EGSM900 |
| | Class 1 (30 dBm ±2 dB) for DCS1800 |
| | Class 1 (30 dBm ±2 dB) for PCS1900 |
| Transmitting Power | Class E2 (27 dBm ±3 dB) for GSM850 8-PSK |
| | Class E2 (27 dBm ±3 dB) for EGSM900 8-PSK |
| | Class E2 (26 dBm ±3 dB) for DCS1800 8-PSK |
| | Class E2 (26 dBm ±3 dB) for PCS1900 8-PSK |
| | Class 3 (23 dBm ±2 dB) for LTE-FDD bands |
| | Supports up to 3GPP Rel-9 non-CA Cat 1 FDD |
| LTE Features | Supports 1.4/3/5/10/15/20 MHz RF bandwidth |
| | LTE-FDD: Max. 10 Mbps (DL), Max. 5 Mbps (UL) |
| | GPRS: |
| | Supports GPRS multi-slot class 12 |
| GSM Features | Coding scheme: CS 1–4 |
| | Max. 85.6 kbps (DL), Max. 85.6 kbps (UL) |
| | EDGE: |

| | Supports EDGE multi-slot class 12 |
|--------------------------------|--|
| | Supports GMSK and 8-PSK for different MCS |
| | Downlink coding schemes: MCS 1–9 |
| | Uplink coding schemes: MCS 1–9 |
| | Max. 236.8 kbps (DL), Max. 236.8 kbps (UL) |
| Internet Protocol | Supports TCP/UDP/PPP/FTP/HTTP/NTP/PING/NITZ/CMUX/HTTPS/ |
| | SMTP/MMS/FTPS/SMTPS/SSL/FILE/MQTT protocols |
| Features | Supports PAP and CHAP for PPP connections |
| | Text and PDU modes |
| 0.40 | Point-to-point MO and MT |
| SMS | SMS cell broadcast |
| | SMS storage: (U)SIM card and ME, ME by default |
| | Supports one digital audio interface: PCM interface |
| | Supports one analog audio input and one analog audio output |
| Audio Features | HR/FR/EFR/AMR/AMR-WB |
| | Supports echo cancellation and noise suppression |
| | • Compliant with USB 2.0 specification (slave mode only), with data |
| | transmission rate up to 480 Mbps |
| | Used for AT command communication, data transmission, software |
| USB Interface | debugging, firmware upgrade and GNSS NMEA message output |
| | Supports USB serial drivers for: Windows 7/8/8.1/10/11, Linux 2.6–6.5 |
| | Android 4.x–13.x, etc. |
| | Supports (U)SIM card: 1.8/3.0 V |
| (U)SIM Interfaces | Supports Dual SIM Single Standby |
| | Main UART: |
| | Used for AT command communication and data transmission |
| | Baud rate: 115200 bps by default |
| | Supports RTS and CTS hardware flow control |
| | Auxiliary UART*: |
| UART | Used for communication with peripherals |
| | Baud rate: 115200 bps |
| | Supports RTS and CTS hardware flow control |
| | Debug UART: |
| | Used for the output of partial logs and GNSS NMEA message |
| | Baud rate:115200 bps |
| | |
| | Used for audio function with an external codec |
| PCM Interface | Used for audio function with an external codec Short frame mode: module can only be used as master device |
| | |
| PCM Interface I2C Interface | Short frame mode: module can only be used as master deviceOne I2C interface |
| I2C Interface | Short frame mode: module can only be used as master device One I2C interface Complies with I2C bus specification version |
| | Short frame mode: module can only be used as master device One I2C interface Complies with I2C bus specification version ADC function is only supported by EG915N-EU module, and the module |
| I2C Interface | Short frame mode: module can only be used as master device One I2C interface Complies with I2C bus specification version |



| Network Indication | NET_STATUS to indicate the network connectivity status | | | | |
|-----------------------|--|--|--|--|--|
| Antenna Interfaces | Main antenna interface (ANT_MAIN) GNSS antenna interface (ANT_GNSS) ¹ 50 Ω impedance | | | | |
| Position Fixing | Supports Wi-Fi scan and shares the main antenna Supports GNSS positioning ¹ | | | | |
| Operating Temperature | Operating temperature range: -35 °C to +75 °C ² Extended temperature range: -40 °C to +85 °C ³ Storage temperature range: -40 °C to +90 °C | | | | |
| Firmware Upgrade | Via USB interface or DFOTA | | | | |
| RoHS | All hardware components are fully compliant with EU RoHS directive | | | | |

2.3. Functional Diagram

The following figure shows a block diagram of the module and illustrates the major functional parts.

- Power management
- Baseband
- Memory
- Radio frequency
- Peripheral interfaces

¹ GNSS function is optional for the module. Only the module with built-in GNSS function can support GNSS positioning function.

² Within operating temperature range, the module is 3GPP compliant.

³ Within extended temperature range, the module remains the ability to establish and maintain functions such as voice, SMS, data transmission and emergency call, without any unrecoverable malfunction. Radio spectrum and radio network are not influenced, while one or more specifications, such as P_{out}, may exceed the specified tolerances of 3GPP. When the temperature returns to the operating temperature range, the module meets 3GPP specifications again.





Figure 1: Functional Diagram of EG915N Series

NOTE

ADC (analog-to-digital conversion) function is only supported by EG915N-EU module, and the module provides two ADC interfaces.

2.4. EVB Kit

To help you develop applications with the module, Quectel supplies an evaluation board (UMTS<E EVB) with accessories to develop or test the module. For more details, see *document [1]*.



3 Application Interfaces

3.1. General Description

The module is equipped with 126 LGA pins that can be connected to cellular application platform. The subsequent chapters will provide detailed descriptions of the following interfaces.

- Power supply
- (U)SIM interfaces
- USB interface
- UART interfaces
- Analog audio interfaces
- PCM and I2C interfaces
- Network status indication
- USB_BOOT interface
- STATUS
- ADC interfaces



3.2. Pin Assignment

PB_GNSS 80 MILWIN **B**[™] ANT GNSS GND ADC1 RESERVED USAR DATA USAR DATA USAR DATA USAR AST PCM_CLK RESERVED PCM_SYNC RESERVED RESERVED PCM_DIN PCM_DOUT RESERVED GRFC_2 USB_DP GREG 1 USB_DM RESERVED RESERVED USB_BOOT RESERVED ESERVED GND RESERVED RESERVED RESERVED RESERVED PWRKEY RESERVED RESET_N w_dis*i*ble# 87 87 ള് ADC Pins PCM Pins Power Pins 12C Pins Audio Pins USB Pins Signal Pins GND Pins RESERVED Pins UART Pins (U)SIM Pins

The following figure shows the pin assignment of the module.

Figure 2: Pin Assignment (Top View)

NOTE

- 1. For EG915N-EU, pins 2 and 24 are ADC pins; for EG915N-LA and EG915N-EA, pins 2 and 24 are RESERVED pins.
- 2. All GND pins should be connected to ground, and keep unused and RESERVED pins open.
- 3. USB_BOOT cannot be pulled up to high level before the module starts up successfully.
- 4. GNSS function is optional. ANT_GNSS and PPS_GNSS are GNSS pins for the module with built-in GNSS function.
- 5. Ensure that there is a complete reference ground plane below the module, and the ground plane is

as close to the module layer as possible. At least a 4-layer board design is recommended.

3.3. Pin Description

The following tables show the pin definition and description of the module.

Table 5: Parameter Definition

| Parameter | Description |
|-----------|----------------------|
| AI | Analog Input |
| AIO | Analog Input/Output |
| AO | Analog Output |
| DI | Digital Input |
| DO | Digital Input/Output |
| DIO | Digital Output |
| OD | Open Drain |
| PI | Power Input |
| PO | Power Output |
| PO | Power Output |

DC characteristics include power domain and rated current.

Table 6: Pin Description

| Power Supply Input | | | | | |
|--------------------|------------|-----|---|--|---|
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| VBAT_BB | 32, 33 | PI | Power supply for the module's baseband part | Vmax = 4.5 V Vmin = 3.4 V Vnom = 3.8 V | External power supply must be provided with sufficient current of at least 0.8 A. It is |

GND

| | | | recommended to add external TVS diode. A test point is recommended to be reserved. |
|---------|-----------|---------------------------------------|---|
| VBAT_RF | 52, 53 PI | Power supply for the module's RF part | External power supply must be provided with sufficient current of at least 2.2 A. It is recommended to add external TVS diode. A test point is recommended to be reserved. |

3, 31, 48, 50, 54, 55, 58, 59, 61, 62, 67–74, 79–82, 89–91, 100–102

| Power Supply Output | | | | | |
|---------------------|-------------------|-----|------------------------------------|---|---|
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| VDD_EXT | 29 | PO | Provide 1.8 V for external circuit | Vnom = 1.8 V I _o max = 50 mA | Power supply for external GPIO's pull-up circuits. A test point is recommended to be reserved. |
| Turn On/Off | | | | | |
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| PWRKEY | 15 | DI | Turn on/off the module | V _{IL} max = 0.5 V Vnom = VBAT | VBAT power domain. A test point is recommended to be reserved. |
| RESET_N | 17 | DI | Reset the module | V _{IL} max = 0.5 V Vnom = 1.8 V | Active low. 1.8 V power domain. A test point is recommended to be reserved if unused. |
| Status Indication | Status Indication | | | | |
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |



| SLEEP_IND | 1 | DO | Indicate the module's sleep mode | | |
|-----------------|------------|-----|---|---|--|
| STATUS | 20 | DO | Indicate the module's operation status | 1.8 V | If unused, keep them open. |
| NET_STATUS | 21 | DO | Indicate the module's network activity status | - | |
| USB Interface | | | | | |
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| USB_VBUS | 8 | AI | USB connection detect | Vmax = 5.25 V Vmin = 3.0 V Vnom = 5.0 V | A test point must be reserved. |
| USB_DP | 9 | AIO | USB differential data (+) | | Requires differential impedance of 90 Ω . |
| USB_DM | 10 | AIO | USB differential data (-) | | USB 2.0 compliant. Test points must be reserved. |
| (U)SIM Interfac | es | | | | |
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| USIM1_DET | 42 | DI | (U)SIM1 card hot-plug detect | 1.8 V | If unused, keep it open. |
| USIM1_VDD | 43 | PO | (U)SIM1 card power supply | I _o max = 50 mA 1.8/3.0 V | Either 1.8 V or 3.0 V (U)SIM card is supported and can be identified automatically by the module. |
| USIM1_RST | 44 | DO | (U)SIM1 card reset | | |
| USIM1_DATA | 45 | DIO | (U)SIM1 card data | USIM1_VDD 1.8/3.0 V | |
| USIM1_CLK | 46 | DO | (U)SIM1 card clock | - | |
| USIM1_GND | 47 | - | Specified ground for (U)SIM1 | | Connect to main GND of PCB. |
| USIM2_DET* | 83 | DI | (U)SIM2 card hot-plug detect | 1.8 V | If unused, keep it open. |
| USIM2_CLK | 84 | DO | (U)SIM2 card clock | USIM2_VDD | |
| USIM2_RST | 85 | DO | (U)SIM2 card reset | 1.8/3.0 V | |
| | | | | | |



| USIM2_DATA | 86 | DIO | (U)SIM2 card data | | |
|----------------|------------|-----|--------------------------------------|----------------------------|--|
| USIM2_VDD | 87 | PO | (U)SIM2 card power supply | lomax = 50 mA 1.8/3.0 V | Either 1.8 V or 3.0 V (U)SIM card is supported and can be identified automatically by the module. |
| Main UART | | | | | |
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| MAIN_DTR | 30 | DI | Main UART data terminal ready | | |
| MAIN_RXD | 34 | DI | Main UART receive | _ | If unused, keep then open. |
| MAIN_TXD | 35 | DO | Main UART transmit | _ | • |
| MAIN_CTS | 36 | DO | Clear to send signal from the module | 1.8 V | Connect to MCU's CTS. If unused, keep it open. |
| MAIN_RTS | 37 | DI | Request to send signal to the module | | Connect to MCU's RTS. If unused, keep it open. |
| MAIN_DCD | 38 | DO | Main UART data carrier detect | | If unused, keep ther |
| MAIN_RI | 39 | DO | Main UART ring indication | | open. |
| Auxiliary UART | * | | | | |
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| AUX_RTS | 25 | DI | Request to send signal to the module | 1.8 V | Connect to MCU's RTS. If unused, keep it open. |
| AUX_CTS | 26 | DO | Clear to send signal from the module | | Connect to MCU's CTS. If unused, keep it open. |
| | | | Auxiliary UART | | If unused, keep ther |

| AUX_RXD | 28 | DI | Auxiliary UART receive | | |
|-----------------|------------|-----|---------------------------------------|--------------------|---|
| Debug UART | | | | | |
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| DBG_RXD | 22 | DI | Debug UART receive | - 1.8 V | Test points must be |
| DBG_TXD | 23 | DO | Debug UART transmit | 1.0 V | reserved. |
| ADC Interfaces | | | | | |
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| ADC0 | 24 | AI | General-purpose ADC interface | Voltage range: | If unused, keep them open. |
| ADC1 | 2 | AI | General-purpose ADC interface | 0 V to VBAT_BB | ADC function is only supported by EG915N-EU module. |
| PCM Interface | | | | | |
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| PCM_CLK | 4 | DO | PCM clock | | |
| PCM_SYNC | 5 | DO | PCM data frame sync | 1.8 V | If unused, keep them open. |
| PCM_DIN | 6 | DI | PCM data input | 1.0 V | |
| PCM_DOUT | 7 | DO | PCM data output | | |
| I2C Interface | | | | | |
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| I2C_SCL | 40 | OD | I2C serial clock | | An external 1.8 V pull-up resistor is |
| I2C_SDA | 41 | OD | I2C serial data | 1.8 V | required. If unused, keep them open. |
| Analog Audio II | nterfaces | 5 | | | |
| Pin Name | Pin No. | I/O | Description | DC Characteristics | Comment |
| MICBIAS | 120 | PO | Bias voltage output for microphone | | If unused, keep them open. |
| | | | | | |



| MIC_N119AlMicrophone analog input (-)MIC_P126AlMicrophone analog input (+)The interface differential output (+)The interface drive 32 Ω e with power ra 37 mW @ TI 1%. It can a used to drive @ power ampli devices if the power ampli devices if the power ampli devices if the power and used to drive @ power ampli devices if the power ampli devices if the interfaceAntenna turer GRFC_1YoDescriptionDC Characterist | |
|---|---|
| MIC_P 126 AI input (+) The interface SPK_P 121 AO Analog audio differential output (+) The interface SPK_N 122 AO Analog audio differential output (+) With power re with power re suesd to drive power ampli devices if the power rate or meet the deal if unused, ke open. Antenna Interface VO Description DC Characteristics Comment for unused, ke open. ANT_MAIN 60 AIO Main antenna interface DC Characteristics Comment for unused, ke open. Antenna Tuner VO Description DC Characteristics Comment for unused, ke open. Antenna Tuner AI GNSS antenna interface S0 Ω impeda for unused, ke open. S0 Ω impeda for unused, ke open. GRFC_1 76 DO Bescription DC Characteristics Comment for unused, ke open. GRFC_2 77 DO Bescription DC Characteristics Comment for unused, ke open. Other Interfaces VO Description DC Characteristics Comment for unused, ke open. GRFC_1 76 DO Generic RF Controller for unused, ke open. DC Characteristics Comment for unused, ke open. | |
| SPK_P 121 AO differential output (+) drive 32 Ω e SPK_P 121 AO differential output (+) with power n SPK_N 122 AO Analog audio grive 32 Ω e SPK_N 122 AO Analog audio grive 32 Ω e Antenna Interface AO Analog audio grive 32 Ω e Antenna Interface AO Analog audio grive 32 Ω e Antenna Interface AO Analog audio grive 32 Ω e Antenna Interface AO Analog audio grive 32 Ω e Antenna Interface AO Analog audio grive 32 Ω e Antenna Interface Description DC Characteristics Comment ANT_GNSS 49 AI GNSS antenna interface S0 Ω impeda Antenna Tuner VO Description DC Characteristics Comment GRFC_1 76 DO Generic RF Controller If unused, ke open. Grive 32 Ω e GRFC_2 77 DO Description DC Characteristics Comment MAKEUP_IN* 96 DI | |
| SPK_N 122 AO Analog audio differential output (-) 1 %. It can a used to drive power ampli devices if the power rate c meet the deal if unused, ke open. Antenna Interfaces Pin No. I/O Description DC Characteristics Comment ANT_MAIN 60 AIO Main antenna interface 50 Ω impeda If unused, ke open. ANT_GNSS 49 AI GNSS antenna interface 50 Ω impeda If unused, ke open. Antenna Tuner Control Comment GRFC_1 I/O Description DC Characteristics Comment If unused, ke open. GRFC_1 76 DO Generic RF Controller DC Characteristics Comment open. Other Interfaces Pin Name I/O Description DC Characteristics Comment open. MAKEUP_IN* 96 DI Wake up the module DC Characteristics Comment open. | |
| Pin NamePin No.I/ODescriptionDC CharacteristicsCommentANT_MAIN60AIOMain antenna interface50 Ω impedaANT_GNSS49AIGNSS antenna interface50 Ω impedaAntenna TumerForGNSS antenna interface50 Ω impedaMateria TumerImage: Sol Open commentSol Ω impedaGRFC_176DO CommentDC CharacteristicsCommentGRFC_277DOBescriptionDC CharacteristicsGunused, ka open.GRFC_176DO CommentGeneric RF ControllerGeneric RF ControllerGunused, ka open.GRFC_176DO DOBescriptionDC CharacteristicsCommentGRFC_176DO DOBescriptionDC CharacteristicsGunused, ka open.Main Antenna1/O DODescriptionDC CharacteristicsGunused, ka open.WAKEUP_IN*96DIWake up the module Application processorFu unused, ka open | THD = an also be drive externa mplifier if the output te cannot e demand. |
| Pin NameNo.I/ODescriptionDC CharacteristicsCommentANT_MAIN60AIOMain antenna interface50 Ω impedaANT_GNSS49AIGNSS antenna interface50 Ω impedaAntenna TunerControl Interfaces*50 Ω impedaPin NamePin No.I/ODescriptionDC CharacteristicsGRFC_176DO GRFC_2Generic RF ControllerIf unused, ke open.GRFC_277DOGeneric RF ControllerIf unused, ke open.Other InterfacesV/ODescriptionDC CharacteristicsCommentWAKEUP_IN*96DIWake up the module Application processorIf unused, ke openIf unused, ke open | |
| ANT_MAIN 60 AIO interface 50 Ω impedation ANT_GNSS 49 AI GNSS antenna interface 50 Ω impedation Antenna Tuner Control Interfaces* funused, ke open. Antenna Tuner Pin I/O Description DC Characteristics Comment GRFC_1 76 DO Generic RF Controller If unused, ke open. If unused, ke open. GRFC_2 77 DO Description DC Characteristics Comment Other Interfaces V/O Description DC Characteristics Comment WAKEUP_IN* 96 DI Wake up the module If unused, ke open Marke up the module If unused, ke open If unused, ke open If unused, ke open | nt |
| ANT_GNSS 49 AI GNSS antenna interface If unused, ke open. Antenna Tuner Control Interfaces* DC Characteristics Comment Mame Pin No. I/O Description DC Characteristics Comment GRFC_1 76 DO Generic RF Controller If unused, ke open. If unused, ke open. GRFC_2 77 DO Generic RF Controller If unused, ke open. If unused, ke open. Other Interfaces VO Description DC Characteristics Comment WAKEUP_IN* 96 DI Wake up the module If unused, ke open If unused, ke | edance. |
| Pin NamePin No.I/ODescriptionDC CharacteristicsCommentGRFC_176DO Generic RF ControllerIf unused, ke open.GRFC_277DOGeneric RF ControllerIf unused, ke open.Other InterfacesVioDescriptionDC CharacteristicsCommentWAKEUP_IN*96DIWake up the module Application processorIf unused, ke open | |
| Pin Name I/O Description DC Characteristics Comment GRFC_1 76 DO Generic RF Controller If unused, kee open. GRFC_2 77 DO Generic RF Controller If unused, kee open. Other Interfaces DO Description DC Characteristics Comment WAKEUP_IN* 96 DI Wake up the module If unused, kee open If unused, kee open | |
| GRFC_2 77 DO Generic RF Controller open. Other Interfaces Pin I/O Description DC Characteristics Comment WAKEUP_IN* 96 DI Wake up the module If unused, kee If unused, kee Application processor Open Open Open Open | nt |
| GRFC_2 77 DO open. Other Interfaces Pin Name Pin No. I/O Description DC Characteristics Comment WAKEUP_IN* 96 DI Wake up the module If unused, kee If unused, kee | d, keep them |
| Pin Name Pin No. I/O Description DC Characteristics Comment WAKEUP_IN* 96 DI Wake up the module If unused, keepeneepeneepeneepeneepeneepeneepeneep | |
| Pin Name I/O Description DC Characteristics Comment WAKEUP_IN* 96 DI Wake up the module If unused, keeping Application processor Application processor Open | |
| Application processor | nt |
| Application processor | d. keep them |
| ready | , |
| 1.8 V Pull-up by de W_DISABLE# 18 DI Airplane mode control In low voltag module can airplane mode | bltage level, can enter |



| USB_BOOT | 75 | DI | Force the module into emergency download mode | If unused, keep it open. Active high. A test point is recommended to be reserved. |
|---------------|----------------|-----------------|---|--|
| PPS_GNSS | 51 | DO | PPS output | Cannot pull it down when GNSS function is active. |
| Reserved Pins | ; | | | |
| Pin Name | Pin N | 0. | Comment | |
| RESERVED | 11–14 123–1 | , 16, 56, 25 | Keep them open. | |

NOTE

- GNSS function is optional for the module. ANT_GNSS and PPS_GNSS are the GNSS pins for the module with built-in GNSS function. See *Chapter 4.2* for details about GNSS antenna interfaces.
 For FC04FN FIL pine 2 and 24 are APC pines for FC04FN LA/FA pine 2 and 24 are RESERVER.
- 2. For EG915N-EU, pins 2 and 24 are ADC pins; for EG915N-LA/EA, pins 2 and 24 are RESERVED.

3.4. Operating Modes

Table 7: Overview of Operating Modes

| Modes | Details | | |
|-------------------------------|---|---|--|
| Full Functionality | Idle | Software is active. The module remains registered on the network, and it is ready to send and receive data. | |
| Mode | Voice/Data | Network connection is ongoing. Power consumption is decided by network setting and data transmission rate. | |
| Minimum Functionality Mode | AT+CFUN=0 can set the module into a minimum functionality mode without removing the power supply. In this case, both RF function and (U)SIM card will be invalid. | | |
| Airplane Mode | AT+CFUN=4 or driving W_DISABLE# pin low can set the module to airplane mode. In this case, RF function will be invalid. | | |
| Sleep Mode | Power consumption of the module is reduced to the minimal level. During this mode, the module can still receive paging message, SMS, voice call and TCP/UDP data from the network normally. | | |



In this mode, the module's power supply is cut off by its power management IC. Power Down Mode The software is inactive, while the VBAT_RF and VBAT_BB pins are still powered.

NOTE

For more information about the AT command, see *document* [2] for details.

3.5. Sleep Mode

With DRX technology, power consumption of the module will be reduced to an ultra-low level.



Figure 3: DRX Run Time and Current Consumption in Sleep Mode

NOTE

DRX cycle values are transmitted over the wireless network.

The following section describes ways to let the module enter sleep mode.

3.5.1. UART Application Scenario

If the MCU communicates with module via UART interfaces, the following preconditions should be met at the same time to let the module enter sleep mode.

- Execute **AT+QSCLK=1** to enable sleep mode.
- Drive MAIN_DTR high or keep it open.



The following figure shows the connection between the module and the MCU.



Figure 4: Sleep Mode Application via UART

- Drive MAIN_DTR low by the MCU will wake up the module.
- When the module has a URC to report, the URC will trigger the behavior of MAIN_RI pin. See *Chapter 3.18.3* for details about MAIN_RI behaviors.

3.5.2. USB Application Scenario

For the two situations (USB application with USB suspend/resume and USB remote wakeup function and USB application with USB suspend/resume and RI function) below, three preconditions must be met to set the module into sleep mode:

- Execute **AT+QSCLK=1**.
- Ensure the MAIN_DTR is held high or is kept disconnected.
- Ensure the host's USB bus, which is connected to the module's USB interface, enters suspend state.

3.5.2.1. USB Application with USB Remote Wakeup Function

If the host supports USB suspend/resume and remote wakeup functions. The following figure shows the connection between the module and the host.





Figure 5: Sleep Mode Application with USB Remote Wakeup Function

- Sending data to the module through USB will wake up the module.
- When the module has a URC to report, the module sends remote wake-up signals to wake up the host via USB bus.

3.5.2.2. USB Application with USB Suspend/Resume and RI Function

If the host supports USB suspend/resume, but does not support remote wakeup function, the MAIN_RI signal is needed to wake up the host.

The following figure shows the connection between the module and the host.



Figure 6: Sleep Mode Application with MAIN_RI

- Sending data to the module through USB will wake up the module.
- When the module has a URC to report, the URC will trigger the behavior of MAIN_RI pin. See Chapter 3.18.3 for details about MAIN_RI behavior.

3.5.2.3. USB Application without USB Suspend Function

If the host does not support USB suspend function, disconnect USB_VBUS with an external control circuit to let the module enter sleep mode.

The following three preconditions must be met at the same time to let the module enter sleep mode.

- Execute **AT+QSCLK=1** to enable the sleep mode.
- Ensure the MAIN_DTR is held at high level or keep it open.
- Disconnect the USB_VBUS power supply.

The following figure shows the connection between the module and the host.



Figure 7: Sleep Mode Application without USB Suspend Function

You can wake up the module by turning on the power switch to supply power to USB_VBUS.

NOTE

- 1. Pay attention to the level match shown in dotted line between the module and the MCU/host in the circuit diagrams.
- 2. For more information about the AT command, see *document* [2] for details.

3.6. Airplane Mode

When the module enters airplane mode, the RF function does not work and all AT commands related to the RF function are inaccessible. The following ways can be used to let the module enter airplane mode.



Hardware:

The W_DISABLE# pin is pulled up by default. Its control function for airplane mode is disabled by default, and **AT+QCFG="airplanecontrol"**,1 can be used to enable the function. Driving the pin low can make the module enter the airplane mode.

Software:

AT+CFUN=<fun> provides the choice of the functionality level through setting **<fun>** into 0, 1 or 4.

- AT+CFUN=0: Minimum functionality mode (disable (U)SIM and RF functions).
- AT+CFUN=1: Full functionality mode (by default).
- AT+CFUN=4: Airplane mode (disable RF function).

NOTE

For more information about the AT command, see *document* [2] for details.

3.7. Power Supply

3.7.1. Power Supply Pins

The module provides four VBAT pins dedicated to connecting with the external power supply. There are two separate voltage domains for VBAT.

- Two VBAT_RF pins for module's RF part
- Two VBAT_BB pins for module's baseband part

Table 8: Power Supply and GND Pins

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---|-----|---|--|
| VBAT_RF | 52, 53 | | Power supply for the module's RF part | External power supply must be provided with sufficient current of at least 3.0 A. |
| VBAT_BB | 32, 33 | PI | Power supply for the module's baseband part | It is recommended to add a TVS diode externally. Test points are recommended to be reserved. |
| GND | 3, 31, 48, 50, 54, 55, 58, 59, 61, 62, 67–74, 79–82, 89–91, 100–102 | | | |

3.7.2. Voltage Stability Requirements

The power supply range of the module is from 3.4 V to 4.5 V. Please make sure that the input voltage never drops below 3.4 V. The following figure shows the voltage drop during burst transmission in 2G network. The voltage drop will be less in 4G networks.



Figure 8: Power Supply Limits during Burst Transmission

To decrease voltage drop, a bypass capacitor of about 100 μ F with low ESR (ESR $\leq 0.7 \Omega$) should be used. It is recommended to reserve three multi-layer ceramic chip (MLCC) capacitors (100 nF, 33 pF and 10 pF) with the best ESD performance, and place these capacitors close to the VBAT_BB and VBAT_RF pins. The main power supply from an external application has to be a single voltage source and can be expanded to two sub paths with star configuration. The width of VBAT_BB trace should be not less than 1 mm; and the width of VBAT_RF trace should be not less than 2 mm. In principle, the longer the VBAT trace is, the wider it will be.

In order to avoid the ripple and surge and ensure the stability of the power supply to the module, add a TVS diode with V_{RWM} = 4.7 V, low-clamp voltage and peak pulse current lpp at the front end of the power supply.



Figure 9: Star Configuration of Power Supply

3.7.3. Reference Design for Power Supply

Power design for the module is very important, as the performance of the module largely depends on the power source. The power supply should be able to provide sufficient current up to 3.0 A to the module. If the voltage drop between the input and output is not too high, it is suggested that an LDO should be used. If there is a big voltage difference between the input source and the desired output (VBAT), a buck converter is preferred to be used.

The following figure shows a reference design for 5 V input power source. The circuit is designed using the LDO of Microchip. The typical output of the power supply is about 3.8 V and the maximum load current is 3.0 A.



Figure 10: Reference Design of Power Supply

3.8. Turn On

3.8.1. Turn On with PWRKEY

Table 9: Pin Description of PWRKEY

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|------------------------|---|
| PWRKEY | 15 | DI | Turn on/off the module | VBAT power domain. A test point is recommended to be reserved. |

When the module is in power down mode, you can turn it on to normal mode by driving the PWRKEY pin low for at least 500 ms. It is recommended to use an open drain/collector driver to control the PWRKEY.

A simple reference design is illustrated in the following figure.





Figure 11: Reference Design of Turning on the Module with Driving Circuit

Another way to control the PWRKEY is using a button directly. a TVS diode is indispensable to be placed nearby the button for ESD protection. A reference design is shown in the following figure.



Figure 12: Reference Design of Turning on the Module with a Button

The timing of turning on the module is illustrated in the following figure.




Figure 13: Power-up Timing

NOTE

- 1. Ensure that VBAT is stable for at least 30 ms before pulling down the PWRKEY.
- 2. If the module needs to turn on automatically but does not need turn-off function, PWRKEY can be driven low directly to ground with a recommended 4.7 kΩ resistor.

3.9. Turn Off

The following procedures can be used to turn off the module normally:

- Use the PWRKEY pin.
- Execute **AT+QPOWD**.

3.9.1. Turn off with PWRKEY

Drive the PWRKEY pin low for at least 650 ms and then release it. After this, the module executes power-down procedure. The timing of turning off the module is illustrated in the following figure.



Figure 14: Power-down Timing

3.9.1.1. Turn off with AT Command

It is also a safe way to use **AT+QPOWD** to turn off the module, which is similar to the procedure of turning off the module via PWRKEY pin. See *document* [2] for details about **AT+QPOWD**.



- 1. To avoid corrupting the data in the internal flash, do not switch off the power supply to turn off the module when the module works normally. Only after turning off the module by PWRKEY or AT command, can you cut off the power supply.
- 2. When turning off module with the AT command, keep PWRKEY at high level after the execution of the command. Otherwise, the module will turn on again after successful turn-off.

3.10. Reset

The module can be reset by driving the RESET_N low for at least 300 ms and then releasing it. The RESET_N signal is sensitive to interference, so it is recommended to route the trace as short as possible and surround it with ground.



Table 10: Pin Description of RESET_N

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|------------------|---|
| RESET_N | 17 | DI | Reset the module | Active low. A test point is recommended to be reserved if unused. |

The recommended design is similar to the PWRKEY control circuit. An open drain/collector driver or button can be used to control RESET_N.



Figure 15: Reference Design of RESET_N with Driving Circuit



Figure 16: Reference Design of RESET_N with a Button

The reset scenario is illustrated in the following figure.





Figure 17: Reset Timing

NOTE

- 1. Ensure that the load capacitance does not exceed 10 nF on PWRKEY and RESET_N pins.
- 2. RESET_N only resets the internal baseband chip of the module and does not reset the power management chip.
- 3. Use RESET_N only when you fail to turn off the module with the AT+QPOWD and PWRKEY.

3.11. USB Interface

The module provides one integrated Universal Serial Bus (USB) interface which complies with the USB 2.0 specification and supports full-speed (12 Mbps) and high-speed (480 Mbps) modes. The USB interface can only serve in the slave mode and is used for AT command communication, data transmission, software debugging, firmware upgrade and GNSS NMEA message output. The following table shows the pin definition of USB interface.

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|---------------------------|---|
| USB_VBUS | 8 | AI | USB connection detect | Typical: 5.0 V A test point must be reserved. |
| USB_DP | 9 | AIO | USB differential data (+) | Requires differential impedance $-$ of 90 Ω . USB 2.0 compliant. |
| USB_DM | 10 | AIO | USB differential data (-) | Test points must be reserved. |

For more details about the USB 2.0 specifications, please visit <u>http://www.usb.org/home</u>.

Reserve test points for debugging and firmware upgrade in your designs. The following figure shows a reference design of USB interface.



Figure 18: Reference Design of USB Application

A common mode choke L1 is recommended to be added in series between the module and MCU to suppress EMI spurious transmission. Meanwhile, the 0 Ω resistors (R1 and R2) should be added in series between the module and the test points to facilitate debugging, and the resistors are not mounted by default. To ensure the signal integrity of USB data traces, L1, R1 and R2 must be placed close to the module, and resistors R1 and R2 should be placed close to each other. The extra stubs of trace must be as short as possible.

When designing the USB interface, follow the following principles to meet USB 2.0 specifications.

- Route the USB signal traces as a differential pair with ground surrounded. The impedance of USB differential trace is 90 Ω.
- Do not route signal traces under crystals, oscillators, magnetic devices and RF signal traces. Route the USB differential traces of equal length in inner-layer of the PCB, and surround the traces with ground on that layer and with ground planes above and below.
- Pay attention to the selection of the ESD protection component on the USB data trace. Its parasitic capacitance should not exceed 2 pF and should be placed as close as possible to the USB interface.

3.12. USB_BOOT

The module provides a USB_BOOT pin. Before the module is turned on, pull up USB_BOOT to 1.8 V, or short-circuit VDD_EXT and USB_BOOT, and the module will enter emergency download mode. In this mode, the module supports firmware upgrade over USB interface.

| Table 12: Pi | n Definition | of USB_ | BOOT | Interface |
|--------------|--------------|---------|------|-----------|
|--------------|--------------|---------|------|-----------|

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|---|---|
| USB_BOOT | 75 | DI | Force the module into emergency download mode | 1.8 V power domain. Active high. A test point is recommended to be reserved. |

The following figure shows a reference design and timing sequence for entering emergency download mode of USB_BOOT interface.



Figure 19: Reference Design of USB_BOOT Interface







NOTE

- 1. Make sure that VBAT is stable before pulling down PWRKEY pin. It is recommended that the time between powering up VBAT and pulling down PWRKEY pin is not less than 30 ms.
- When using MCU to control module to enter the emergency download mode, follow the above timing sequence. It is not recommended to pull up USB_BOOT to 1.8 V before powering up VBAT. Directly connect the test points as shown in *Figure 19* can manually force the module to enter download mode.

3.13. (U)SIM Interfaces

The module provides two (U)SIM interfaces, which meet ETSI and IMT-2000 requirements. Either 1.8 V or 3.0 V (U)SIM card is supported. The module supports Dual SIM Single Standby.

| Pin Name | Pin No. | I/O | Description | Comment |
|------------|---------|-----|------------------------------|---|
| USIM1_DET | 42 | DI | (U)SIM1 card hot-plug detect | 1.8 V power domain. If unused, keep it open. |
| USIM1_VDD | 43 | PO | (U)SIM1 card power supply | Either 1.8 V or 3.0 V (U)SIM card is supported and can be identified automatically by the module. |
| USIM1_RST | 44 | DO | (U)SIM1 card reset | |
| USIM1_DATA | 45 | DIO | (U)SIM1 card data | |
| USIM1_CLK | 46 | DO | (U)SIM1 card clock | |
| USIM1_GND | 47 | | Specified ground for (U)SIM1 | Connect to main GND of PCB. |
| USIM2_DET* | 83 | DI | (U)SIM2 card hot-plug detect | 1.8 V power domain. If unused, keep it open. |
| USIM2_CLK | 84 | DO | (U)SIM2 card clock | |
| USIM2_RST | 85 | DO | (U)SIM2 card reset | |
| USIM2_DATA | 86 | DIO | (U)SIM2 card data | |
| USIM2_VDD | 87 | PO | (U)SIM2 card power supply | Either 1.8 V or 3.0 V (U)SIM card is supported and can be identified automatically by the module. |

Table 13: Pin Definition of (U)SIM Interfaces

The module supports (U)SIM card hot-plug via the USIM1_DET pin, and both high- and low-level detection are supported. The function is disabled by default and can be configured via **AT+QSIMDET**. See *document* [2] for more details.

The following figure shows a reference design for (U)SIM card interface with an 8-pin (U)SIM card connector.



Figure 21: Reference Design of (U)SIM Interface with an 8-pin (U)SIM Card Connector

If the function of (U)SIM card hot-plug is not needed, please keep USIM_DET disconnected.

A reference design for (U)SIM interface with a 6-pin (U)SIM card connector is illustrated in the following figure.



Figure 22: Reference Design of (U)SIM Interface with a 6-pin (U)SIM Card Connector

To enhance the reliability and availability of the (U)SIM card in your applications, follow the criteria below in (U)SIM circuit design:

- Place the (U)SIM card connector as close to the module as possible. Keep the trace length as short as possible, at most 200 mm.
- Keep (U)SIM card signals away from RF and power supply traces.
- Ensure that the ground between the module and the (U)SIM card connector is short and wide. Keep the trace width of ground and USIM_VDD not less than 0.5 mm to maintain the same electric potential. If the ground is complete on your PCB, USIM_GND can be connected to PCB ground directly.
- To avoid cross-talk between USIM_DATA and USIM_CLK, keep them away from each other and shield them with surrounded ground.
- Make sure the bypass capacitor between USIM_VDD and GND less than 1 µF, and place it as close to the (U)SIM card connector as possible.
- To offer good ESD protection, it is recommended to add a TVS array whose parasitic capacitance should not be more than 15 pF. Add 0 Ω resistors in series between the module and the (U)SIM card to facilitate debugging. The 33 pF capacitors in parallel on USIM_DATA, USIM_CLK and USIM_RST lines are used for filtering interference of EGSM900. Note that the (U)SIM peripheral circuit should be close to the (U)SIM card connector.
- The pull-up resistor on USIM_DATA can improve anti-jamming capability of the (U)SIM card. If the (U)SIM card traces are too long, or the interference source is relatively close, it is recommended to add a pull-up resistor near the (U)SIM card connector.

3.14. UART

The module provides three UART: main UART, auxiliary UART* and debug UART. Their features are described below.

| UART Types | Supported Baud Rates | Default Baud Rates | Functions |
|-----------------|--|--------------------|---|
| Main UART | 4800 bps, 9600 bps, 19200 bps, 38400 bps, 57600 bps, 115200 bps, 230400 bps, 460800 bps, 921600 bps, 1Mbps | 115200 bps | Data transmission and AT command communication. RTS and CTS hardware flow control is supported. |
| Auxiliary UART* | 115200 bps | 115200 bps | Communication with peripherals. RTS and CTS |

Table 14: UART Interface Information



| | | | hardware flow control is |
|------------|------------|------------|-----------------------------|
| | | | supported. |
| | | | Output of partial |
| Debug UART | 115200 bps | 115200 bps | logs and GNSS |
| | | | NMEA message |

Table 15: Pin Definition of Main UART

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|--------------------------------------|--|
| MAIN_DTR | 30 | DI | Main UART data terminal ready | — 1.8 V power domain. |
| MAIN_RXD | 34 | DI | Main UART receive | If unused, keep them |
| MAIN_TXD | 35 | DO | Main UART transmit | open. |
| MAIN_CTS | 36 | DO | Clear to send signal from the module | Connect to MCU's CTS. 1.8 V power domain. If unused, keep it open. |
| MAIN_RTS | 37 | DI | Request to send signal to the module | Connect to MCU's RTS. 1.8 V power domain. If unused, keep it open. |
| MAIN_DCD | 38 | DO | Main UART data carrier detect | 1.8 V power domain. |
| MAIN_RI | 39 | DO | Main UART ring indication | If unused, keep them open. |

Table 16: Pin Definition of Auxiliary UART*

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|--------------------------------------|--|
| AUX_RTS | 25 | DI | Request to send signal to the module | Connect to MCU's RTS. 1.8 V power domain. If unused, keep it open. |
| AUX_CTS | 26 | DO | Clear to send signal from the module | Connect to MCU's CTS. 1.8 V power domain. If unused, keep it open. |
| AUX_TXD | 27 | DO | Auxiliary UART transmit | 1.8 V power domain. |
| AUX_RXD | 28 | DI | Auxiliary UART receive | If unused, keep them open. |

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|---------------------|-------------------------------|
| DBG_RXD | 22 | DI | Debug UART receive | 1.8 V power domain. |
| DBG_TXD | 23 | DO | Debug UART transmit | Test points must be reserved. |

Table 17: Pin Definition of Debug UART

The module provides a 1.8 V UART interface. Use a voltage-level translator if the application is equipped with a 3.3 V UART interface. A voltage-level translator TXS0108EPWR provided by Texas Instruments is recommended. The following figure shows a reference design.



Figure 23: Reference Design with a Voltage-level Translator

Visit <u>http://www.ti.com</u> for more information.

Another example with transistor circuit is shown as below. For the design of circuits in dotted lines, see that shown in solid lines, but pay attention to the direction of connection.





Figure 24: Reference Design with Transistor Circuit

NOTE

- 1. Transistor circuit solution is not suitable for applications with baud rates exceeding 460 kbps.
- Note that the module's CTS is connected to MCU's CTS, and the module's RTS is connected to MCU's RTS.

3.15. PCM and I2C Interfaces

The module provides one Pulse Code Modulation (PCM) interface and one I2C interface.

| Table 18: Pin Definition of | PCM and I2C Interfaces |
|-----------------------------|------------------------|
|-----------------------------|------------------------|

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|---------------------|---------------------------------------|
| PCM_CLK | 4 | DO | PCM clock | |
| PCM_SYNC | 5 | DO | PCM data frame sync | 1.8 V power domain. |
| PCM_DIN | 6 | DI | PCM data input | If unused, keep them open. |
| PCM_DOUT | 7 | DO | PCM data output | _ |
| I2C_SCL | 40 | OD | I2C serial clock | An external 1.8 V pull-up resistor is |



| I2C_SDA | 41 | OD | I2C serial data | required. If unused, keep it open. |
|---------|----|----|-----------------|---------------------------------------|
|---------|----|----|-----------------|---------------------------------------|

PCM interface supports short frame mode: module can only be used as master device.

The module supports 16-bit linear encoding format. The following figure is the short frame mode timing diagram (PCM_SYNC = 8 kHz, PCM_CLK = 2048 kHz).



Figure 25: Timing of Short Frame Mode

In short frame mode, data is sampled on the falling edge of PCM_CLK, and sent on the rising edge. The falling edge of PCM_SYNC represents the high effective bit. In this mode, the PCM interface supports 256 kHz, 512 kHz, 1024 kHz, and 2048 kHz PCM_CLK at 8 kHz PCM_SYNC, and 4096 kHz PCM_CLK at 16 kHz PCM_SYNC.

The default configuration is short frame mode, PCM_CLK = 2048 kHz, PCM_SYNC = 8 kHz.

The following figure shows a reference design of PCM interface with an external codec IC.





Figure 26: Reference Design of PCM and I2C Application with Audio Codec

| | N | DTE | |
|---|----|-------|---|
| Ŭ | 1. | | commended to reserve an RC (R = 0 Ω , C = 33 pF) circuit on the PCM traces, especially for |
| | | PCM_ | CLK. |
| | 2. | The m | odule can only be used as a master device in applications related to PCM and I2C interfaces. |

3.16. Analog Audio Interfaces

The module provides one analog input channel and one analog output channel.

Table 19: Pin Definition of Audio Interfaces

| Pin Name | Pin No. | I/O | Description | Comment | |
|----------|---------|-----|--------------------------------------|--|--|
| MICBIAS | 120 | PO | Bias voltage output for microphone | | |
| MIC_P | 126 | AI | Microphone analog input (+) | If unused, keep them open. | |
| MIC_N | 119 | AI | Microphone analog input (-) | - • | |
| SPK_P | 121 | AO | Analog audio differential output (+) | The interface can drive 32Ω earpiece with | |
| SPK_N | 122 | AO | Analog audio differential output (-) | power rate at 37 mW @ THD = 1 %. It can also be used to drive external | |

| evices | power amplifier device | |
|---------|-------------------------|--|
| er rate | if the output power rat | |
| | cannot meet the | |
| | demand. | |
| nem | If unused, keep them | |
| | open. | |
| _ | | |

- Al channels are differential input channels, which can be applied for input of microphone (usually an electret microphone is used).
- AO channels are differential output channels, which can be applied for output of earpiece and loudspeaker.

You can use the **AT+QMIC** to adjust the input gain of the microphone, or **AT+CLVL** to adjust the volume gain output to the handset. The **AT+QSIDET** is used to set the side tone gain. For details, see *document* [3].

3.16.1. Audio Interfaces Design Considerations

It is recommended to use the electret microphone with dual built-in capacitors (e.g. 10 pF and 33 pF) for filtering out RF interference, thus reducing TDD noise. Without this capacitor, TDD noise could be heard during the call. Note that the resonant frequency point of a capacitor largely depends on the material and production technique. Therefore, you need to discuss with your capacitor vendors to choose the most suitable capacitor for filtering out high-frequency noises.

The severity degree of the RF interference in the voice channel during GSM transmitting largely depends on the application design. Sometimes, even no RF filtering capacitor is required. Therefore, a suitable capacitor can be selected based on the test results. The filter capacitor on the PCB should be placed as close as possible to the audio device or audio interface, and the trace should be as short as possible. The filter capacitor should be passed before reaching other connection points.

To decrease radio or other signal interference, RF antennas should be placed away from audio interfaces and audio traces. Power traces cannot be parallel with and also should be far away from the audio traces.

The differential audio traces must be routed according to the differential signal layout rule.

3.16.2. Microphone Interface Design

The microphone channel reference design is shown in the following figure.





Figure 27: Reference Design for Microphone Interface

NOTE

MIC channel is sensitive to ESD, so it is not recommended to remove the ESD protection components used for protecting the MIC.

3.16.3. Earpiece and Loudspeaker Interface Design



Figure 28: Reference Design for Earpiece Interface





Figure 29: Reference Design of External Audio Amplifier Output

For differential input and output audio power amplifiers, please visit <u>http://www.ti.com</u> to obtain the required devices. There are also many audio power amplifiers with the same performance to choose from on the market.

3.17. ADC Interfaces

ADC (analog-to-digital conversion) function is only supported by EG915N-EU module, and the module provides two ADC interfaces.

To improve the accuracy of ADC, surround the trace of ADC with ground.

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|-------------------------------|--|
| ADC1 | 2 | AI | General-purpose ADC interface | - If unused keep them open |
| ADC0 | 24 | AI | General-purpose ADC interface | If unused, keep them open. |

Table 20: Pin Definition of EG915N-EU ADC Interfaces

The voltage value on ADC pins can be read via **AT+QADC=<port>**:

- AT+QADC=0: read the voltage value on ADC0
- AT+QADC=1: read the voltage value on ADC1

For more details about these AT commands, see *document* [2].

Table 21: Characteristics of ADC Interfaces of EG915N-EU

| Parameter | Min. | Тур. | Max. | Unit |
|--------------------|------|------|---------|------|
| ADC0 voltage range | 0 | - | VBAT_BB | V |
| ADC1 voltage range | 0 | - | VBAT_BB | V |
| ADC resolution | - | - | 12 | bits |

NOTE

- 1. When the module is not powered by VBAT, the ADC interface cannot be directly connected to any input voltage.
- 2. If the collected voltage is greater than 4.5 V, it is recommended to use a resistor divider circuit input for the ADC pin. When designing, reserve a 1 nF capacitor at both ends of the grounding divider resistor. The capacitor is not mounted by default.

3.18. Indication Signal

Table 22: Pin Definition of Indication Signal

| Pin Name | Pin No. | I/O | Description | Comment |
|------------|---------|-----|---|---|
| NET_STATUS | 21 | DO | Indicate the module's network activity status | |
| STATUS | 20 | DO | Indicate the module's operation status | 1.8 V power domain. If unused, keep them open. |
| MAIN_RI | 39 | DO | Main UART ring indication | - |

3.18.1. Network Status Indication

The network indication pins can drive the network status indicators. The module provides a network status indication pin: NET_STATUS. The following tables describe pin definition and logic level changes in different network status.



| Pin Name | Logic Level Changes | Network Status |
|------------|--|------------------------------|
| | Flicker slowly (200 ms high/1800 ms low) | Network searching |
| NET STATUS | Flicker slowly (1800 ms high/200 ms low) | Idle |
| NET_STATUS | Flicker quickly (125 ms high/125 ms low) | Data transmission is ongoing |
| | Always High (Always on) | Voice calling |

A reference design is shown in the following figure.



Figure 30: Reference Design of Network Status Indication

3.18.2. STATUS

The STATUS pin is an output for module's operation status indication. When the module is turned on normally, the STATUS will output high level.

The following figure shows a reference design of STATUS.





Figure 31: Reference Design of STATUS

3.18.3. MAIN_RI

Send **AT+QCFG="risignaltype","physical**" so that no matter on which port a URC is presented, the URC will trigger the behaviors of MAIN_RI pin.

NOTE

AT+QURCCFG allows you to set the main UART, USB AT port or USB modem port as the URC output port. The USB AT port is the URC output port by default. For more details, see *document* [2].

You can configure MAIN_RI behaviors flexibly. The default behavior of the MAIN_RI is shown as below.

Table 24: Default Behaviors of the MAIN_RI

| State | Response |
|-------|---|
| Idle | MAIN_RI keeps at high level |
| URC | MAIN_RI outputs 120 ms low pulse when a new URC returns |

The indication mode of MAIN_RI can be configured through multiple commands. For example, **AT+QCFG="urc/ri/ring"** can be used to configure the behavior of MAIN_RI during URC reporting. See **document [2]** for details.

4 RF Specifications

Appropriate antenna type and design should be used with matched antenna parameters according to specific application. It is required to perform a comprehensive functional test for the RF design before mass production of terminal products. The entire content of this chapter is provided for illustration only. Analysis, evaluation and determination are still necessary when designing target products.

The module includes one main antenna interface. The module with built-in GNSS function also has one GNSS antenna interface. The impedance of antenna interface is 50 Ω .

4.1. Cellular Network

4.1.1. Main Antenna Interface & Frequency Bands

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|------------------------|------------------------|
| ANT_MAIN | 60 | AIO | Main antenna interface | 50 Ω impedance. |

Table 25: Pin Definition of Main Antenna

Table 26: EG915N-EU Operating Frequency

| 3GPP Band | Transmit | Receive | Unit |
|-------------|-----------|-----------|------|
| EGSM900 | 880–915 | 925–960 | MHz |
| DCS1800 | 1710–1785 | 1805–1880 | MHz |
| LTE-FDD B1 | 1920–1980 | 2110–2170 | MHz |
| LTE-FDD B3 | 1710–1785 | 1805–1880 | MHz |
| LTE-FDD B7 | 2500–2570 | 2620–2690 | MHz |
| LTE-FDD B8 | 880–915 | 925–960 | MHz |
| LTE-FDD B20 | 832–862 | 791–821 | MHz |

Table 27: EG915N-LA Operating Frequency

| 3GPP Band | Transmit | Receive | Unit |
|-------------|-----------|-----------|------|
| GSM850 | 824-849 | 869-894 | MHz |
| EGSM900 | 880–915 | 925–960 | MHz |
| DCS1800 | 1710–1785 | 1805–1880 | MHz |
| PCS1900 | 1850-1910 | 1930-1990 | MHz |
| LTE-FDD B2 | 1850-1910 | 1930-1990 | MHz |
| LTE-FDD B3 | 1710–1785 | 1805–1880 | MHz |
| LTE-FDD B4 | 1710-1755 | 2110-2155 | MHz |
| LTE-FDD B5 | 824–849 | 869–894 | MHz |
| LTE-FDD B7 | 2500–2570 | 2620–2690 | MHz |
| LTE-FDD B8 | 880–915 | 925–960 | MHz |
| LTE-FDD B28 | 703–748 | 758–803 | MHz |
| LTE-FDD B66 | 1710–1780 | 2110–2180 | MHz |

Table 28: EG915N-EA Operating Frequency

| 3GPP Band | Transmit | Receive | Unit |
|-------------|-----------|-----------|------|
| EGSM900 | 880–915 | 925–960 | MHz |
| DCS1800 | 1710–1785 | 1805–1880 | MHz |
| LTE-FDD B1 | 1920–1980 | 2110–2170 | MHz |
| LTE-FDD B3 | 1710–1785 | 1805–1880 | MHz |
| LTE-FDD B7 | 2500–2570 | 2620–2690 | MHz |
| LTE-FDD B8 | 880–915 | 925–960 | MHz |
| LTE-FDD B20 | 832–862 | 791–821 | MHz |
| LTE-FDD B28 | 703–748 | 758–803 | MHz |

4.1.2. Antenna Tuner Control Interfaces*

The module can use GRFC (generic RF control) interfaces to control external antenna tuner.

Table 29: Pin Definition of GRFC Interfaces

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|-----------------------|----------------------|
| GRFC_1 | 76 | DO | Generic RF Controller | If unused, keep them |
| GRFC_2 | 77 | DO | | open. |

Table 30: EG915N-EU Truth Table of GRFC Interface (Unit: MHz)

| GRFC_1 Level | GRFC_2 Level | Frequency Range | Bands |
|--------------|--------------|-------------------------------------|-------------------------|
| Low | Low | - | - |
| Low | High | 832–862 | LTE B20 |
| High | Low | 880–915 | LTE B8, EGSM900 |
| High | High | 1920–1980 1710–1785 2500–2570 | LTE B1/B3/B7 DCS1800 |

Table 31: EG915N-LA Truth Table of GRFC Interface (Unit: MHz)

| GRFC_1 Level | GRFC_2 Level | Frequency Range | Bands |
|--------------|--------------|-----------------|---------------------|
| Low | Low | 703–748 | LTE B28 |
| Low | High | 824–849 | LTE B5, GSM850 |
| High | Low | 880–915 | LTE B8, EGSM900 |
| | | 1850–1910 | |
| High | L L'ark | 1710–1785 | LTE B/\B3/B4/B7/B66 |
| | High | 1710–1755 | DCS1800, PCS1900 |
| | | 2500–2570 | |

| GRFC_1 Level | GRFC_2 Level | Frequency Range | Bands |
|--------------|--------------|-------------------------------------|-------------------------|
| Low | Low | 703–748 | LTE B28 |
| Low | High | 832–862 | LTE B20 |
| High | Low | 880–915 | LTE B8, EGSM900 |
| High | High | 1920–1980 1710–1785 2500–2570 | LTE B1/B3/B7 DCS1800 |

Table 32: EG915N-EA Truth Table of GRFC Interface (Unit: MHz)

4.1.3. Transmitting Power

The following tables show the RF output power of the module.

Table 33: EG915N-EU RF Transmitting Power

| Frequency Bands | Max. | Min. |
|-------------------------|--------------|-------------|
| EGSM900 | 33 dBm ±2 dB | 5 dBm ±5 dB |
| DCS1800 | 30 dBm ±2 dB | 0 dBm ±5 dB |
| EGSM900 (8-PSK) | 27 dBm ±3 dB | 5 dBm ±5 dB |
| DCS1800 (8-PSK) | 26 dBm ±3 dB | 0 dBm ±5 dB |
| LTE-FDD B1/B3/B7/B8/B20 | 23 dBm ±2 dB | < -39 dBm |

Table 34: EG915N-LA RF Transmitting Power

| Frequency Bands | Max. | Min. |
|-----------------|--------------|-------------|
| GSM850 | 33 dBm ±2 dB | 5 dBm ±5 dB |
| EGSM900 | 33 dBm ±2 dB | 5 dBm ±5 dB |
| DCS1800 | 30 dBm ±2 dB | 0 dBm ±5 dB |
| PCS1800 | 30 dBm ±2 dB | 0 dBm ±5 dB |
| GSM850 (8-PSK) | 27 dBm ±3 dB | 5 dBm ±5 dB |



| EGSM900 (8-PSK) | 27 dBm ±3 dB | 5 dBm ±5 dB |
|-----------------------------------|--------------|-------------|
| DCS1800 (8-PSK) | 26 dBm ±3 dB | 0 dBm ±5 dB |
| PCS1900 (8-PSK) | 26 dBm ±3 dB | 0 dBm ±5 dB |
| LTE-FDD B2/B3/B4/B5/B7/B8/B28/B66 | 23 dBm ±2 dB | < -39 dBm |

Table 35: EG915N-EA RF Transmitting Power

| Frequency Bands | Max. | Min. |
|-----------------------------|--------------|-------------|
| EGSM900 | 33 dBm ±2 dB | 5 dBm ±5 dB |
| DCS1800 | 30 dBm ±2 dB | 0 dBm ±5 dB |
| EGSM900 (8-PSK) | 27 dBm ±3 dB | 5 dBm ±5 dB |
| DCS1800 (8-PSK) | 26 dBm ±3 dB | 0 dBm ±5 dB |
| LTE-FDD B1/B3/B7/B8/B20/B28 | 23 dBm ±2 dB | < -39 dBm |

NOTE

In GPRS 4 slots Tx mode, the maximum output power is reduced by 4 dB. The design conforms to the GSM specification as described in *Chapter 13.16* of *3GPP TS 51.010-1*.

4.1.4. Receiver Sensitivity

The following tables show conducted RF receiver sensitivity of the module.

Table 36: EG915N-EU Conducted RF Receiver Sensitivity

| Frequency Bands | Rec | eiver Sensitiv | ty (Typ.) | 2000 (SIMO) |
|---------------------|----------|----------------|-----------|-------------|
| | Primary | Diversity | SIMO | 3GPP (SIMO) |
| EGSM900 | -109 dBm | - | - | -102 dBm |
| DCS1800 | -104 dBm | - | - | -102 dBm |
| LTE-FDD B1 (10 MHz) | -98 dBm | - | - | -96.3 dBm |



| LTE-FDD B3 (10 MHz) -98 dBm - - -93.3 dBm LTE-FDD B7 (10 MHz) -97 dBm - - -94.3 dBm LTE-FDD B8 (10 MHz) -98 dBm - - -93.3 dBm | | | | | | |
|---|----------------------|---------|---|---|-----------|--|
| | LTE-FDD B3 (10 MHz) | -98 dBm | - | - | -93.3 dBm | |
| LTE-FDD B8 (10 MHz) -98 dBm93.3 dBm | LTE-FDD B7 (10 MHz) | -97 dBm | - | - | -94.3 dBm | |
| | LTE-FDD B8 (10 MHz) | -98 dBm | - | - | -93.3 dBm | |
| LTE-FDD B20 (10 MHz) -98 dBm93.3 dBm | LTE-FDD B20 (10 MHz) | -98 dBm | - | - | -93.3 dBm | |

Table 37: EG915N-LA Conducted RF Receiver Sensitivity

| Frequency Dende | Receiver Sensitivity (Typ.) | | | 2000 (SIMO) |
|----------------------|-----------------------------|-----------|------|-------------|
| Frequency Bands | Primary | Diversity | SIMO | 3GPP (SIMO) |
| GSM850 | -108 dBm | - | - | -102 dBm |
| EGSM900 | -108 dBm | - | - | -102 dBm |
| DCS1800 | -106 dBm | - | - | -102 dBm |
| PCS1900 | -106 dBm | - | - | -102 dBm |
| LTE-FDD B2 (10 MHz) | -99 dBm | - | - | -94.3 dBm |
| LTE-FDD B3 (10 MHz) | -98 dBm | - | - | -93.3 dBm |
| LTE-FDD B4 (10 MHz) | -98.5 dBm | - | - | -9.3 dBm |
| LTE-FDD B5 (10 MHz) | -99.5 dBm | - | - | -94.3 dBm |
| LTE-FDD B7 (10 MHz) | -97 dBm | - | - | -94.3 dBm |
| LTE-FDD B8 (10 MHz) | -99 dBm | - | - | -93.3 dBm |
| LTE-FDD B28 (10 MHz) | -99 dBm | - | - | -94.8 dBm |
| LTE-FDD B66 (10 MHz) | -99 dBm | - | - | -96.5 dBm |

Table 38: EG915N-EA Conducted RF Receiver Sensitivity

| Frequency Dende | Receiver Sensitivity (Typ.) | | | 2000 (SIMO) | |
|----------------------|-----------------------------|----------------|---|-------------|--|
| Frequency Bands | Primary | Diversity SIMO | | 3GPP (SIMO) | |
| EGSM900 | -108 dBm | - | - | -102 dBm | |
| DCS1800 | -106 dBm | - | - | -102 dBm | |
| LTE-FDD B1 (10 MHz) | -99 dBm | - | - | -96.3 dBm | |
| LTE-FDD B3 (10 MHz) | -98 dBm | - | - | -93.3 dBm | |
| LTE-FDD B7 (10 MHz) | -97 dBm | - | - | -94.3 dBm | |
| LTE-FDD B8 (10 MHz) | -100 dBm | - | - | -93.3 dBm | |
| LTE-FDD B20 (10 MHz) | -100.8 dBm | - | - | -93.3 dBm | |
| LTE-FDD B28 (10 MHz) | -99 dBm | - | - | -94.8 dBm | |

4.1.5. Reference Design

A reference design of ANT_MAIN antenna is shown as below. A π -type matching circuit should be reserved for better RF performance. The capacitors are not mounted by default.



Figure 32: Reference Design for Main Antenna Interface

NOTE

Place the π -type matching components (R1, C1 and C2) as close to the antenna as possible.

4.1.6. RF Routing Guidelines

For user's PCB, the characteristic impedance of all RF traces should be controlled to 50 Ω . The impedance of the RF traces is usually determined by the trace width (W), the materials' dielectric constant, the height from the reference ground to the signal layer (H), and the spacing between RF traces and grounds (S). Microstrip or coplanar waveguide is typically used in RF layout to control characteristic impedance. The following are reference designs of microstrip or coplanar waveguide with different PCB structures.



Figure 33: Microstrip Design on a 2-layer PCB



Figure 34: Coplanar Waveguide Design on a 2-layer PCB





Figure 35: Coplanar Waveguide Design on a 4-layer PCB (Layer 3 as Reference Ground)



Figure 36: Coplanar Waveguide Design on a 4-layer PCB (Layer 4 as Reference Ground)

To ensure RF performance and reliability, follow the principles below in RF layout design:

- Use an impedance simulation tool to accurately control the characteristic impedance of RF traces to 50 Ω.
- The GND pins adjacent to RF pins should not be designed as thermal relief pads, and should be fully connected to ground.
- The distance between the RF pins and the RF connector should be as short as possible and all the right-angle traces should be changed to curved ones. The recommended trace angle is 135°.
- There should be clearance under the signal pin of the antenna connector or solder joint.
- The reference ground of RF traces should be complete. Meanwhile, adding some ground vias around RF traces and the reference ground could help to improve RF performance. The distance between the ground vias and RF traces should be not less than twice the width of RF signal traces (2 × W).
- Keep RF traces away from interference sources, and avoid intersection and paralleling between traces on adjacent layers.

For more details about RF layout, see *document* [5].

4.2. GNSS (Optional)

GNSS function is optional for the module. Only the module with built-in GNSS function integrates a multi-constellation GNSS receiver.

For EG915N series, the built-in GNSS parameters are as follows:

- Supports GPS, GLONASS, Galileo, BDS and QZSS positioning system.
- Supports NMEA 0183 protocol. NMEA message can be output by USB interface or debug UART via AT command. For USB interface, the function can be enabled by AT+QGPSCFG="outport",usbnmea; for debug UART, the function can be enabled by AT+QGPSCFG="outport",uartdebug (refresh rate for positioning: 1 Hz).
- The module's GNSS function is disabled by default. It must be enabled via **AT+QGPS**.

For more information about the AT command, see *document [4]*.

4.2.1. GNSS Antenna Interface & Frequency Bands

The following table lists the pin definition and frequency characteristics of the GNSS antenna interface.

Table 39: GNSS Antenna Pin Definition

| Pin Name | Pin No. | I/O | Description | Comment |
|----------|---------|-----|------------------------|--|
| ANT_GNSS | 49 | AI | GNSS antenna interface | 50 Ω impedance. If unused, keep it open. |

Table 40: GNSS Frequency

| Туре | Frequency | Unit |
|---------|-----------------------|------|
| GPS | 1575.42 ±1.023 (L1) | MHz |
| GLONASS | 1597.5–1605.8 (L1) | MHz |
| Galileo | 1575.42 ±2.046 (E1) | MHz |
| BDS | 1561.098 ±2.046 (B1I) | MHz |
| QZSS | 1575.42 ±1.023 (L1) | MHz |

4.2.2. GNSS Performance

| Table 41: | EG915N | Series | GNSS | Performance |
|-----------|--------|--------|------|-------------|
|-----------|--------|--------|------|-------------|

| Parameter | Description | Тур. | Unit |
|-------------|-----------------------|-------|------|
| | Acquisition | -145 | dBm |
| Sensitivity | Reacquisition | -159 | dBm |
| | Tracking | -159 | dBm |
| TTFF | Cold start @ open sky | 27.98 | S |
| | Warm start @ open sky | 27.52 | S |
| | Hot start @ open sky | 0.12 | S |
| Accuracy | CEP-50 | 3.7 | m |

NOTE

- 1. For more information about GNSS performance, contact Quectel Technical Support.
- 2. Tracking sensitivity: the minimum GNSS signal power at which the module can maintain lock (keep positioning for at least 3 minutes continuously).
- 3. Reacquisition sensitivity: the minimum GNSS signal power required for the module to maintain lock within 3 minutes after loss of lock.
- 4. Acquisition sensitivity: the minimum GNSS signal power at which the module can fix position successfully within 3 minutes after executing cold start command.

4.2.3. GNSS Antenna Reference Design

4.2.3.1. Reference Design for GNSS Active Antenna

GNSS active antenna connection reference design is shown in the figure below.





Figure 37: GNSS Active Antenna Reference Design

The power supply voltage range of the external active antenna is 2.8–4.3 V, and the typical value is 3.3 V.

4.2.3.2. Reference Design for GNSS Passive Antenna

GNSS passive antenna connection reference design is shown in the figure below.



Figure 38: GNSS Passive Antenna Reference Design

C1, R1 and C2 form the matching circuit, which is recommended to be reserved for adjusting the antenna impedance. Among them, C1 and C2 are not mounted by default, and R1 is only mounted with 0 Ω resistor. The impedance of the RF trace should be controlled at about 50 Ω , and the trace should be as short as possible.



NOTE

- 1. You can select an external LDO for power supply according to the active antenna requirements.
- 2. If the module is designed with a passive antenna, then the VDD circuit is not needed.
- 3. The junction capacitance of the antenna interface ESD protection component should not exceed 0.05 pF.

4.2.4. GNSS Antenna Routing Guidelines

In your application design, the following design principles should be followed:

- The distance between the GNSS antenna and the main antenna should be as large as possible.
- Digital signals such as (U)SIM card, USB interface, camera module, SD card and display interface. should be far away from the antenna.
- Sensitive analog signals should be far away from GNSS signal paths, and ground holes should be added for isolation and protection.
- ANT_GNSS trace maintains 50 Ω characteristic impedance.

For the reference design of GNSS antenna interface and antenna precautions, see Chapter 4.2.

4.3. Antenna Design Requirements

Table 42: Antenna Requirements

| Туре | Requirements |
|----------|--|
| | VSWR: ≤ 2 |
| | Efficiency: > 30 % |
| | Max input power: 50 W |
| GSM/LTE | Input impedance: 50 Ω |
| GSIW/LIE | Cable insertion loss: |
| | • <1 dB: LB (< 1 GHz) |
| | • <1.5 dB: MB (1–2.3 GHz) |
| | • < 2 dB: HB (> 2.3 GHz) |
| | Frequency range: |
| | L1: 1559–1609 MHz |
| CNSS | Polarization: RHCP or linear |
| GNSS | ● VSWR: ≤ 2 |
| | Active antenna noise factor: < 1.5 dB |
| | Active antenna gain: > -2 dBi |

• Active antenna internal LNA gain: < 17 dB

4.4. RF Connector Recommendation

If RF connector is used for antenna connection, it is recommended to use U.FL-R-SMT connector provided by Hirose.



Figure 39: Dimensions of the Receptacle (Unit: mm)

U.FL-LP series mated plug listed in the following figure can be used to match the U.FL-R-SMT.



| | U.FL-LP-040 | U.FL-LP-066 | U.FL-LP(V)-040 | U.FL-LP-062 | U.FL-LP-088 |
|---------------------|------------------------------|---|------------------------------|----------------------------|------------------------------|
| Part No. | | | | | |
| Mated Height | 2.5mm Max. (2.4mm Nom.) | 2.5mm Max. (2.4mm Nom.) | 2.0mm Max. (1.9mm Nom.) | 2.4mm Max. (2.3mm Nom.) | 2.4mm Max. (2.3mm Nom.) |
| Applicable cable | Dia. 0.81mm Coaxial cable | Dia. 1.13mm and Dia. 1.32mm Coaxial cable | Dia. 0.81mm Coaxial cable | Dia. 1mm Coaxial cable | Dia. 1.37mm Coaxial cable |
| Weight (mg) | 53.7 | 59.1 | 34.8 | 45.5 | 71.7 |
| RoHS | | | YES | | |

Figure 40: Specifications of Mated Plugs

The following figure describes the space factor of mated connector.



Figure 41: Space Factor of Mated Connectors (Unit: mm)

For more details, please visit <u>http://hirose.com</u>.

5 Electrical Characteristics & Reliability

5.1. Absolute Maximum Ratings

Absolute maximum ratings for power supply and voltage on digital and analog pins of the module are listed in the following table.

Table 43: Absolute Maximum Ratings

| Parameter | Min. | Max. | Unit |
|-------------------------|------|------|------|
| VBAT_BB/VBAT_RF | -0.3 | 6.0 | V |
| USB_VBUS | -0.3 | 5.5 | V |
| Peak Current of VBAT_BB | - | 0.8 | А |
| Peak Current of VBAT_RF | - | 2.2 | A |
| Voltage at Digital Pins | -0.3 | 2.3 | V |

5.2. Power Supply Ratings

Table 44: Power Supply Ratings

| Paramete | Description | Conditions | Min. | Тур. | Max. | Unit |
|----------|--|---|------|------|------|------|
| VBAT | VBAT_BB and VBAT_RF | The actual input voltages must be kept between the minimum and maximum values. | 3.4 | 3.8 | 4.5 | V |
| | Voltage drop during burst transmission | Maximum power control level | - | - | 400 | mV |


| I _{VBAT} | Peak supply current | Maximum power control level | - | 2.0 | 2.5 | А |
|-------------------|---------------------|-----------------------------|-------|-----|------|---|
| USB_VBUS | USB connection | | 3.0 5 | 5.0 | 5.25 | V |
| | detect | | | 5.0 | 5.25 | v |

5.3. Power Consumption

The power consumption of the module is shown in the table below.

Table 45: EG915N-EU Power Consumption

| Description | Conditions | Тур. | Unit |
|-------------|---------------------------------------|-------|------|
| OFF state | Power down | 26.64 | μA |
| | AT+CFUN=0 (USB disconnected) | 0.87 | mA |
| | EGSM900 @ DRX = 2 (USB disconnected) | 1.82 | mA |
| | EGSM900 @ DRX = 5 (USB disconnected) | 1.32 | mA |
| | EGSM900 @ DRX = 5 (USB suspend) | 1.47 | mA |
| | EGSM900 @ DRX = 9 (USB disconnected) | 1.16 | mA |
| | DCS1800 @ DRX = 2 (USB disconnected) | 1.92 | mA |
| | DCS1800 @ DRX = 5 (USB disconnected) | 1.36 | mA |
| Sleep state | DCS1800 @ DRX = 5 (USB suspend) | 1.53 | mA |
| | DCS1800 @ DRX = 9 (USB disconnected) | 1.19 | mA |
| | LTE-FDD @ PF = 32 (USB disconnected) | 1.89 | mA |
| | LTE-FDD @ PF = 64 (USB disconnected) | 1.44 | mA |
| | LTE-FDD @ PF = 64 (USB suspend) | 1.62 | mA |
| | LTE-FDD @ PF = 128 (USB disconnected) | 1.24 | mA |
| | LTE-FDD @ PF = 256 (USB disconnected) | 1.13 | mA |
| Idle state | EGSM900 @ DRX = 5 (USB disconnected) | 19.34 | mA |



| | EGSM900 @ DRX = 5 (USB connected) | 29.04 | mA |
|--------------|--------------------------------------|--------|----|
| | DCS1800 @ DRX = 5 (USB disconnected) | 19.36 | mA |
| | DCS1800 @ DRX = 5 (USB connected) | 29.02 | mA |
| | LTE-FDD @ PF = 64 (USB disconnected) | 19.70 | mA |
| | LTE-FDD @ PF = 64 (USB connected) | 29.60 | mA |
| | EGSM900 4DL/1UL @ 32.88 dBm | 235.41 | mA |
| | EGSM900 3DL/2UL @ 32.79 dBm | 412.87 | mA |
| | EGSM900 2DL/3UL @ 31.52 dBm | 511.46 | mA |
| GPRS data | EGSM900 1DL/4UL @ 29.17 dBm | 529.85 | mA |
| transmission | DCS1800 4DL/1UL @ 29.31 dBm | 159.05 | mA |
| | DCS1800 3DL/2UL @ 29.24dBm | 263.67 | mA |
| | DCS1800 2DL/3UL @ 27.77 dBm | 317.38 | mA |
| | DCS1800 1DL/4UL @ 25.98 dBm | 345.74 | mA |
| | EGSM900 4DL/1UL @ 26.39 dBm | 144.67 | mA |
| | EGSM900 3DL/2UL @ 25.9 dBm | 229.64 | mA |
| | EGSM900 2DL/3UL @ 25.15 dBm | 287.01 | mA |
| EDGE data | EGSM900 1DL/4UL @ 22.14 dBm | 310.43 | mA |
| transmission | DCS1800 4DL/1UL @ 25.01 dBm | 128.51 | mA |
| | DCS1800 3DL/2UL @ 25.09 dBm | 200.49 | mA |
| | DCS1800 2DL/3UL @ 23.31 dBm | 256.65 | mA |
| | DCS1800 1DL/4UL @ 21.27 dBm | 298.11 | mA |
| | LTE-FDD B1 | 594.00 | mA |
| LTE data | LTE-FDD B3 | 607.00 | mA |
| transmission | LTE-FDD B7 | 658.00 | mA |
| | LTE-FDD B8 | 618.00 | mA |
| | | | |



| | LTE-FDD B20 | 523.00 | mA |
|----------------|------------------------------|--------|----|
| GSM voice call | EGSM900 PCL = 5 @ 32.53 dBm | 225.96 | mA |
| | EGSM900 PCL = 12 @ 19.77 dBm | 87.22 | mA |
| | EGSM900 PCL = 19 @ 5.37 dBm | 54.57 | mA |
| | DCS1800 PCL = 0 @ 29.25 dBm | 151.06 | mA |
| | DCS1800 PCL = 7 @ 16.43 dBm | 71.09 | mA |
| | DCS1800 PCL = 15 @ 0.28 dBm | 50.98 | mA |
| | | | |

Table 46: EG915N-LA Power Consumption

| Description | Conditions | Тур. | Unit |
|-------------|---------------------------------------|-------|------|
| OFF state | Power down | 24.96 | μA |
| | AT+CFUN=0 (USB disconnected) | 0.90 | mA |
| | EGSM900 @ DRX = 2 (USB disconnected) | 1.94 | mA |
| | EGSM900 @ DRX = 5 (USB disconnected) | 1.49 | mA |
| | EGSM900 @ DRX = 5 (USB suspend) | 1.65 | mA |
| | EGSM900 @ DRX = 9 (USB disconnected) | 1.37 | mA |
| | DCS1800 @ DRX = 2 (USB disconnected) | 2.00 | mA |
| Sloop state | DCS1800 @ DRX = 5 (USB disconnected) | 1.53 | mA |
| Sleep state | DCS1800 @ DRX = 5 (USB suspend) | 1.69 | mA |
| | DCS1800 @ DRX = 9 (USB disconnected) | 1.38 | mA |
| | LTE-FDD @ PF = 32 (USB disconnected) | 1.87 | mA |
| | LTE-FDD @ PF = 64 (USB disconnected) | 1.47 | mA |
| | LTE-FDD @ PF = 64 (USB suspend) | 1.62 | mA |
| | LTE-FDD @ PF = 128 (USB disconnected) | 1.23 | mA |
| | LTE-FDD @ PF = 256 (USB disconnected) | 1.11 | mA |



| Idle state | EGSM900 @ DRX = 5 (USB disconnected) | 16.40 | mA |
|---------------------------|--------------------------------------|--------|----|
| | EGSM900 @ DRX = 5 (USB connected) | 29.17 | mA |
| | DCS1800 @ DRX = 5 (USB disconnected) | 16.44 | mA |
| | DCS1800 @ DRX = 5 (USB connected) | 29.15 | mA |
| | LTE-FDD @ PF = 64 (USB disconnected) | 16.21 | mA |
| | LTE-FDD @ PF = 64 (USB connected) | 28.89 | mA |
| | GSM850 4DL/1UL @ 32.66 dBm | 224.00 | mA |
| | GSM850 3DL/2UL @ 32.54 dBm | 403.00 | mA |
| | GSM850 2DL/3UL @ 31.12 dBm | 502.00 | mA |
| | GSM850 1DL/4UL @ 28.95 dBm | 530.00 | mA |
| | EGSM900 4DL/1UL @ 32.46 dBm | 225.00 | mA |
| | EGSM900 3DL/2UL @ 32.37 dBm | 406.00 | mA |
| | EGSM900 2DL/3UL @ 31.03 dBm | 511.00 | mA |
| GPRS data | EGSM900 1DL/4UL @ 28.85 dBm | 547.00 | mA |
| transmission | DCS1800 4DL/1UL @ 29.66 dBm | 162.00 | mA |
| | DCS1800 3DL/2UL @ 29.59 dBm | 282.00 | mA |
| | DCS1800 2DL/3UL @ 27.98 dBm | 344.00 | mA |
| | DCS1800 1DL/4UL @ 25.88 dBm | 379.00 | mA |
| | PCS1900 4DL/1UL @ 29.73 dBm | 153.00 | mA |
| | PCS1900 3DL/2UL @ 29.68 dBm | 265.00 | mA |
| | PCS1900 2DL/3UL @ 28.26 dBm | 331.00 | mA |
| | PCS1900 1DL/4UL @ 26.36 dBm | 362.00 | mA |
| | GSM850 4DL/1UL @ 25.85 dBm | 135.00 | mA |
| EDGE data transmission | GSM850 3DL/2UL @ 25.8 dBm | 235.00 | mA |
| | GSM850 2DL/3UL @ 24.12 dBm | 281.00 | mA |
| | | | |

| | GSM850 1DL/4UL @ 22.76 dBm | 324.00 | mA |
|----------------|-----------------------------|--------|----|
| | EGSM900 4DL/1UL @ 26.56 dBm | 135.00 | mA |
| | EGSM900 3DL/2UL @ 26.37 dBm | 236.00 | mA |
| | EGSM900 2DL/3UL @ 24.63 dBm | 293.00 | mA |
| | EGSM900 1DL/4UL @ 23.51 dBm | 338.00 | mA |
| | DCS1800 4DL/1UL @ 25.50 dBm | 123.00 | mA |
| | DCS1800 3DL/2UL @ 25.66 dBm | 218.00 | mA |
| | DCS1800 2DL/3UL @ 24.47 dBm | 282.00 | mA |
| | DCS1800 1DL/4UL @ 22.13 dBm | 328.00 | mA |
| | PCS1900 4DL/1UL @ 27.41 dBm | 133.00 | mA |
| | PCS1900 3DL/2UL @ 27.25 dBm | 235.00 | mA |
| | PCS1900 2DL/3UL @ 24.11 dBm | 278.00 | mA |
| | PCS1900 1DL/4UL @ 21.61 dBm | 314.00 | mA |
| | LTE-FDD B2 | 659.00 | mA |
| | LTE-FDD B3 | 697.00 | mA |
| | LTE-FDD B4 | 669.00 | mA |
| LTE data | LTE-FDD B5 | 590.00 | mA |
| transmission | LTE-FDD B7 | 709.00 | mA |
| | LTE-FDD B8 | 610.00 | mA |
| | LTE-FDD B28 | 615.00 | mA |
| | LTE-FDD B66 | 573.00 | mA |
| 0014 | GSM850 PCL = 5 @ 32.66 dBm | 234.00 | mA |
| | GSM850 PCL = 12 @ 19.48 dBm | 95.00 | mA |
| GSM voice call | GSM850 PCL = 19 @ 5.10 dBm | 63.00 | mA |
| | EGSM900 PCL = 5 @ 32.61 dBm | 242.00 | mA |

| EGSM900 PCL = 12 @ 19.30 dBm | 93.00 | mA |
|------------------------------|--------|----|
| EGSM900 PCL = 19 @ 4.13 dBm | 61.00 | mA |
| DCS1800 PCL = 0 @ 29.43 dBm | 159.00 | mA |
| DCS1800 PCL = 7 @ 16.72 dBm | 80.00 | mA |
| DCS1800 PCL = 15 @ -0.02 dBm | 58.00 | mA |
| PCS1900 PCL = 0 @ 29.63 dBm | 159.00 | mA |
| PCS1900 PCL = 7 @ 16.74 dBm | 78.00 | mA |
| PCS1900 PCL = 15 @0.96 dBm | 59.00 | mA |

Table 47: EG915N-EA Power Consumption

| Description | Conditions | Тур. | Unit |
|-------------|---------------------------------------|-------|------|
| OFF state | Power down | 23.65 | μA |
| | AT+CFUN=0 (USB disconnected) | 0.92 | mA |
| | EGSM900 @ DRX = 2 (USB disconnected) | 1.92 | mA |
| | EGSM900 @ DRX = 5 (USB disconnected) | 1.46 | mA |
| | EGSM900 @ DRX = 5 (USB suspend) | 1.66 | mA |
| | EGSM900 @ DRX = 9 (USB disconnected) | 1.35 | mA |
| | DCS1800 @ DRX = 2 (USB disconnected) | 1.96 | mA |
| Sleep state | DCS1800 @ DRX = 5 (USB disconnected) | 1.50 | mA |
| | DCS1800 @ DRX = 5 (USB suspend) | 1.64 | mA |
| | DCS1800 @ DRX = 9 (USB disconnected) | 1.35 | mA |
| | LTE-FDD @ PF = 32 (USB disconnected) | 1.88 | mA |
| | LTE-FDD @ PF = 64 (USB disconnected) | 1.44 | mA |
| | LTE-FDD @ PF = 64 (USB suspend) | 1.60 | mA |
| | LTE-FDD @ PF = 128 (USB disconnected) | 1.22 | mA |



| | LTE-FDD @ PF = 256 (USB disconnected) | 1.10 | mA |
|--------------|---------------------------------------|--------|----|
| Idle state | EGSM900 @ DRX = 5 (USB disconnected) | 16.69 | mA |
| | EGSM900 @ DRX = 5 (USB connected) | 29.61 | mA |
| | DCS1800 @ DRX = 5 (USB disconnected) | 16.73 | mA |
| | DCS1800 @ DRX = 5 (USB connected) | 29.59 | mA |
| | LTE-FDD @ PF = 64 (USB disconnected) | 16.52 | mA |
| | LTE-FDD @ PF = 64 (USB connected) | 29.39 | mA |
| | EGSM900 4DL/1UL @ 32.99 dBm | 232.00 | mA |
| | EGSM900 3DL/2UL @ 32.45 dBm | 411.00 | mA |
| | EGSM900 2DL/3UL @ 30.79 dBm | 513.00 | mA |
| GPRS data | EGSM900 1DL/4UL @ 28.64 dBm | 557.00 | mA |
| transmission | DCS1800 4DL/1UL @ 28.75 dBm | 170.00 | mA |
| | DCS1800 3DL/2UL @ 29.29 dBm | 290.00 | mA |
| | DCS1800 2DL/3UL @ 27.66 dBm | 349.00 | mA |
| | DCS1800 1DL/4UL @ 24.73 dBm | 376.00 | mA |
| | EGSM900 4DL/1UL @ 25.88 dBm | 127 | mA |
| | EGSM900 3DL/2UL @ 25.62 dBm | 216 | mA |
| | EGSM900 2DL/3UL @ 24.25 dBm | 276 | mA |
| EDGE data | EGSM900 1DL/4UL @ 22.92 dBm | 319 | mA |
| transmission | DCS1800 4DL/1UL @ 25.27 dBm | 121 | mA |
| | DCS1800 3DL/2UL @ 25.11 dBm | 207 | mA |
| | DCS1800 2DL/3UL @ 23.50 dBm | 266 | mA |
| | DCS1800 1DL/4UL @ 22.33 dBm | 319 | mA |
| LTE data | LTE-FDD B1 | 682.00 | mA |
| transmission | LTE-FDD B3 | 743.00 | mA |
| | | | |

| | LTE-FDD B7 | 737.00 | mA |
|----------------|------------------------------|--------|----|
| | LTE-FDD B8 | 611.00 | mA |
| | LTE-FDD B20 | 555.00 | mA |
| | LTE-FDD B28 | 534.00 | mA |
| | EGSM900 PCL = 5 @ 32.53 dBm | 244.00 | mA |
| GSM voice call | EGSM900 PCL = 12 @ 19.40 dBm | 101.00 | mA |
| | EGSM900 PCL = 19 @ 4.05 dBm | 68.00 | mA |
| | DCS1800 PCL = 0 @ 29.16 dBm | 180.00 | mA |
| | DCS1800 PCL = 7 @ 16.27 dBm | 88.00 | mA |
| | DCS1800 PCL = 15 @ -0.72 dBm | 66.00 | mA |

NOTE

For more information about power consumption, contact Quectel Technical Support for the power consumption test report of the module.

5.4. Digital I/O Characteristics

Table 48: 1.8 V Digital I/O Requirements

| Parameter | Description | Min. | Max. | Unit |
|-----------------|---------------------|-------------|-------------|------|
| V _{IH} | Input high voltage | 0.7 × VDDIO | VDDIO + 0.2 | V |
| V _{IL} | Input low voltage | -0.3 | 0.3 × VDDIO | V |
| V _{OH} | Output high voltage | VDDIO - 0.2 | - | V |
| V _{OL} | Output low voltage | - | 0.2 | V |

| Parameter | Description | Min. | Max. | Unit |
|-----------------|---------------------|----------------|-----------------|------|
| USIM_VDD | Power supply | 1.62 | 1.98 | V |
| VIH | Input high voltage | 0.7 × USIM_VDD | USIM_VDD | V |
| VIL | Input low voltage | 0 | 0.2 × USIM_VDD | V |
| V _{OH} | Output high voltage | 0.7 × USIM_VDD | USIM_VDD | V |
| V _{OL} | Output low voltage | 0 | 0.15 × USIM_VDD | V |

Table 49: (U)SIM 1.8 V I/O Requirements

Table 50: (U)SIM 3.0 V I/O Requirements

| Parameter | Description | Min. | Max. | Unit |
|-----------------|---------------------|----------------|-----------------|------|
| USIM_VDD | Power supply | 2.7 | 3.3 | V |
| VIH | Input high voltage | 0.7 × USIM_VDD | USIM_VDD | V |
| VIL | Input low voltage | 0 | 0.15 × USIM_VDD | V |
| V _{OH} | Output high voltage | 0.7 × USIM_VDD | USIM_VDD | V |
| V _{OL} | Output low voltage | 0 | 0.15 × USIM_VDD | V |

5.5. ESD Protection

Static electricity occurs naturally and it may damage the module. Therefore, applying proper ESD countermeasures and handling methods is imperative. For example, wear anti-static gloves during the development, production, assembly and testing of the module; add ESD protection components to the ESD sensitive interfaces and points in the product design.

The following table shows the module electrostatics discharge characteristics.

| Tested Interfaces | Contact Discharge | Air Discharge | Unit |
|------------------------|-------------------|---------------|------|
| VBAT, GND | ±5 | ±10 | kV |
| All Antenna Interfaces | ±4 | ±8 | kV |
| Other Interfaces | ±0.5 | ±1 | kV |

Table 51: Electrostatics Discharge Characteristics (Temperature: 25–30 °C, Humidity: 40 ±5 %)

5.6. Operating and Storage Temperatures

Table 52: Operating and Storage Temperatures

| Parameter | Min. | Тур. | Max. | Unit |
|--|------|------|------|------|
| Operating Temperature Range ⁴ | -35 | +25 | +75 | °C |
| Extended Operation Range 5 | -40 | - | +85 | °C |
| Storage Temperature Range | -40 | - | +90 | °C |

⁴ Within operating temperature range, the module is 3GPP compliant.

⁵ Within extended temperature range, the module remains the ability to establish and maintain functions such as voice, SMS, data transmission and emergency call, without any unrecoverable malfunction. Radio spectrum and radio network are not influenced, while one or more specifications, such as P_{out}, may exceed the specified tolerances of 3GPP. When the temperature returns to the operating temperature range, the module meets 3GPP specifications again.

6 Mechanical Information

This chapter describes the mechanical dimensions of the module. All dimensions are measured in millimeter (mm), and the dimensional tolerances are ± 0.2 mm unless otherwise specified.

6.1. Mechanical Dimensions



Figure 42: Top and Side Dimensions



Figure 43: Bottom Dimensions (Bottom View)

NOTE

The package warpage level of the module conforms to *JEITA ED-7306* standard.

6.2. Recommended Footprint



Figure 44: Recommended Footprint (Top View)

NOTE

Keep at least 3 mm between the module and other components on the motherboard to improve soldering quality and maintenance convenience.

6.3. Top and Bottom Views



Figure 45: Top View and Bottom View of the Module

NOTE

Images above are for illustration purpose only and may differ from the actual module. For authentic appearance and label, please refer to the module received from Quectel.

7 Storage, Manufacturing and Packaging

7.1. Storage Conditions

The module is provided with vacuum-sealed packaging. MSL of the module is rated as 3. The storage requirements are shown below.

- 1. Recommended Storage Condition: The temperature should be 23 ±5 °C and the relative humidity should be 35–60 %.
- 2. The storage life (in vacuum-sealed packaging): 12 months in Recommended Storage Condition.
- 3. Floor life: 168 hours ⁶ in a factory where the temperature is 23 ±5 °C and relative humidity is below 60 %. After the vacuum-sealed packaging is removed, the module must be processed in reflow soldering or other high-temperature operations within 168 hours. Otherwise, the module should be stored in an environment where the relative humidity is less than 10 % (e.g. a drying cabinet).
- 4. The module should be pre-baked to avoid blistering, cracks and inner-layer separation in PCB under the following circumstances:
 - The module is not stored in Recommended Storage Condition;
 - Violation of the third requirement above occurs;
 - Vacuum-sealed packaging is broken, or the packaging has been removed for over 24 hours;
 - Before module repairing.
- 5. If needed, the pre-baking should follow the requirements below:
 - The module should be baked for 8 hours at 120 ±5 °C;
 - The module must be soldered to PCB within 24 hours after the baking, otherwise it should be put in a dry environment such as in a drying cabinet.

⁶ This floor life is only applicable when the environment conforms to *IPC/JEDEC J-STD-033*. It is recommended to start the solder reflow process within 24 hours after the package is removed if the temperature and moisture do not conform to, or are not sure to conform to *IPC/JEDEC J-STD-033*. And do not remove the packages of tremendous modules if they are not ready for soldering.



NOTE

- 1. To avoid blistering, layer separation and other soldering issues, extended exposure of the module to the air is forbidden.
- 2. Take out the module from the package and put it on high-temperature-resistant fixtures before baking. If shorter baking time is desired, see *IPC/JEDEC J-STD-033* for the baking procedure.
- 3. Pay attention to ESD protection, such as wearing anti-static gloves, when touching the modules.

7.2. Manufacturing and Soldering

Push the squeegee to apply the solder paste on the surface of stencil, thus making the paste fill the stencil openings and then penetrate to the PCB. Apply proper force on the squeegee to produce a clean stencil surface on a single pass. To guarantee module soldering quality, the thickness of stencil for the module is recommended to be 0.13–0.15 mm. For more details, see *document [6]*.

The recommended peak reflow temperature should be 235–246 °C, with 246 °C as the absolute maximum reflow temperature. To avoid damage to the module caused by repeated heating, it is recommended that the module should be mounted only after reflow soldering for the other side of PCB has been completed. The recommended reflow soldering thermal profile (lead-free reflow soldering) and related parameters are shown below.



Figure 46: Recommended Reflow Soldering Thermal Profile

Table 53: Recommended Thermal Profile Parameters

| Factor | Recommended Value |
|--|-------------------|
| Soak Zone | |
| Ramp-to-soak slope | 0–3 °C/s |
| Soak time (between A and B: 150 °C and 200 °C) | 70–120 s |
| Reflow Zone | |
| Ramp-up slope | 0–3 °C/s |
| Reflow time (D: over 217°C) | 40–70 s |
| Max temperature | 235–246 °C |
| Cool-down slope | -3–0 °C/s |
| Reflow Cycle | |
| Max reflow cycle | 1 |

NOTE

- 1. The above profile parameter requirements are for the measured temperature of the solder joints. Both the hottest and coldest spots of solder joints on the PCB should meet the above requirement.
- 2. During manufacturing and soldering, or any other processes that may contact the module directly, NEVER wipe the module's shielding can with organic solvents, such as acetone, ethyl alcohol, isopropyl alcohol, trichloroethylene, etc. Otherwise, the shielding can may become rusted.
- 3. The shielding can for the module is made of Cupro-Nickel base material. It is tested that after 12 hours' Neutral Salt Spray test, the laser engraved label information on the shielding can is still clearly identifiable and the QR code is still readable, although white rust may be found.
- 4. If a conformal coating is necessary for the module, do NOT use any coating material that may chemically react with the PCB or shielding cover, and prevent the coating material from flowing into the module.
- 5. Avoid using ultrasonic technology for module cleaning since it can damage crystals inside the module.
- 6. Due to the complexity of the SMT process, please contact Quectel Technical Supports in advance for any situation that you are not sure about, or any process (e.g. selective soldering, ultrasonic soldering) that is not mentioned in *document [6]*.

7.3. Packaging Specification

This chapter describes only the key parameters and process of packaging. All figures below are for reference only. The appearance and structure of the packaging materials are subject to the actual delivery.

The module adopts carrier tape packaging and details are as follow:

7.3.1. Carrier Tape

Dimension details are as follow:



Figure 47: Carrier Tape Dimension Drawing

Table 54: Carrier Tape Dimension Table (Unit: mm)

| W | Р | т | A0 | B0 | K0 | K1 | F | E |
|----|----|------|------|----|------|------|------|------|
| 44 | 32 | 0.35 | 20.2 | 24 | 3.15 | 6.65 | 20.2 | 1.75 |



7.3.2. Plastic Reel



Figure 48: Plastic Reel Dimension Drawing

Table 55: Plastic Reel Dimension Table (Unit: mm)

| øD1 | øD2 | W |
|-----|-----|------|
| 330 | 100 | 44.5 |

7.3.3. Mounting Direction



Figure 49: Mounting Direction



7.3.4. Packaging Process



Place the module into the carrier tape and use the cover tape to cover it; then wind the heat-sealed carrier tape to the plastic reel and use the protective tape for protection. 1 plastic reel can load 250 modules.

Place the packaged plastic reel, 1 humidity indicator card and 1 desiccant bag into a vacuum bag, vacuumize it.





Place the vacuum-packed plastic reel into the pizza box.

Put 4 packaged pizza boxes into 1 carton box and seal it. 1 carton box can pack 1000 modules.



Figure 50: Packaging Process



8 Appendix References

Table 56: Related Documents

Document Name

- [1] Quectel_UMTS<E_EVB_User_Guide
- [2] Quectel_EC200x&EG800K&EG810M&EG91xN&EG912Y&EG950A_Series_AT_Commands_ Manual
- [3] Quectel_EC200x&EG91xN&EG912Y&EG950A_Series_Audio_Application_Note
- [4] Quectel_EG915N&EG950A_Series_GNSS_Application_Note
- [5] Quectel_RF_Layout_Application_Note
- [6] Quectel_Module_SMT_Application_Note

Table 57: Terms and Abbreviations

| Abbreviation | Description |
|--------------|---|
| 3GPP | 3rd Generation Partnership Project |
| ADC | Analog-to-Digital Converter |
| AMR | Adaptive Multi-rate |
| BB | Baseband |
| BDS | BeiDou Navigation Satellite System |
| bps | Bits Per Second |
| CEP | Circular Error Probable |
| CHAP | Challenge Handshake Authentication Protocol |
| CMUX | Connection MUX |



| CS | Coding Scheme |
|---------|---|
| CTS | Clear To Send |
| DCE | Data Communications Equipment |
| DCS | Data Coding Scheme |
| DFOTA | Delta Firmware Upgrade Over-The-Air |
| DL | Downlink |
| DRX | Discontinuous Reception |
| DTE | Data Terminal Equipment |
| DTR | Data Terminal Ready |
| EDGE | Enhanced Data Rates for GSM Evolution |
| EFR | Enhanced Full Rate |
| EGSM | Enhanced GSM |
| EMI | Electromagnetic Interference |
| ESD | Electrostatic Discharge |
| ESR | Equivalent Series Resistance |
| ETSI | European Telecommunications Standards Institute |
| EVB | Evaluation Board |
| FDD | Frequency Division Duplex |
| FILE | File Protocol |
| FR | Full Rate |
| FTP | File Transfer Protocol |
| FTPS | FTP over SSL |
| Galileo | Galileo Satellite Navigation System (EU) |
| GLONASS | Global Navigation Satellite System (Russia) |
| GMSK | Gaussian Minimum Shift Keying |
| | |



| GNSS | Global Navigation Satellite System |
|----------|---|
| GPIO | General-Purpose Input/Output |
| GPRS | General Packet Radio Service |
| GPS | Global Positioning System |
| GSM | Global System for Mobile Communications |
| HR | Half Rate |
| HTTP | Hyper Text Transfer Protocol |
| HTTPS | Hyper Text Transfer Protocol over Secure Socket Layer |
| IMT-2000 | International Mobile Telecommunications 2000 |
| IOmax | Maximum Output Load Current |
| 12C | Inter-Integrated Circuit |
| LDO | Low Dropout Regulator |
| LED | Light Emitting Diode |
| LGA | Land Grid Array |
| LNA | Low-Noise Amplifier |
| LSB | Least Significant Bit |
| LTE | Long Term Evolution |
| M2M | Machine to Machine |
| Mbps | Megabits per second |
| MCS | Modulation and Coding Scheme |
| ME | Mobile Equipment |
| MIC | Microphone |
| MLCC | Multi-layer Ceramic Capacitor |
| MMS | Multimedia Messaging Service |
| MO | Mobile Origination |
| | |

| MQTT | Message Queuing Telemetry Transport |
|------|--|
| MSB | Most Significant Bit |
| MSL | Moisture Sensitivity Level |
| MT | Mobile Terminating |
| NITZ | Network Identity and Time Zone |
| NMEA | (National Marine Electronics Association)0183 Interface Standard |
| NTP | Network Time Protocol |
| PA | Power Amplifier |
| PAM | Power Amplifier Module |
| PAP | Password Authentication Protocol |
| PC | Personal Computer |
| РСВ | Printed Circuit Board |
| PCM | Pulse Code Modulation |
| PDA | Personal Digital Assistant |
| PDU | Protocol Data Unit |
| PF | Paging Frame |
| PING | Packet Internet Groper |
| PMIC | Power Management IC |
| POS | Point of Sale |
| PPP | Point-to-Point Protocol |
| PPS | Pulse Per Second |
| PSK | Phase Shift Keying |
| QZSS | Quasi-Zenith Satellite System |
| RAM | Random Access Memory |
| RHCP | Right Hand Circular Polarization |
| | |

| RF | Radio Frequency |
|--------|---|
| RoHS | Restriction of Hazardous Substances |
| RTS | Request to Send |
| SAW | Surface Acoustic Wave |
| SIM | Subscriber Identity Module |
| SIMO | Single Input Multiple Output |
| SMD | Surface Mount Device |
| SMS | Short Message Service |
| SMT | Surface Mount Technology |
| SMTP | Simple Mail Transfer Protocol |
| SMTPS | Simple Mail Transfer Protocol Secure |
| SSL | Secure Sockets Layer |
| ТСР | Transmission Control Protocol |
| THD | Total Harmonic Distortion |
| TDD | Time Division Duplexing |
| TTFF | Time to First Fix |
| TVS | Transient Voltage Suppressor |
| UART | Universal Asynchronous Receiver & Transmitter |
| UDP | User Datagram Protocol |
| UL | Uplink |
| UMTS | Universal Mobile Telecommunications System |
| URC | Unsolicited Result Code |
| USB | Universal Serial Bus |
| (U)SIM | (Universal) Subscriber Identity Module |
| VBAT | Voltage at Battery (Pin) |
| | |



| V _{IH} | High-level Input Voltage |
|-----------------|-----------------------------|
| VIL | Low-level Input Voltage |
| Vmax | Maximum Voltage |
| Vmin | Minimum Voltage |
| Vnom | Nominal Voltage |
| V _{OH} | High-level Output Voltage |
| V _{OL} | Low-level Output Voltage |
| VSWR | Voltage Standing Wave Ratio |